

# General Production Standards for Suppliers

## Purpose:

This document outlines Alpha Technologies Ltd. (“ATL”) standard requirements related to custom manufactured, fabricated or otherwise processed parts.

## Scope:

This document applies to all suppliers who supply to ATL manufactured, fabricated or processed parts as part of meeting the contractual requirements of an ATL-issued and supplier-accepted Purchase Order. Specific requirements within this document apply as appropriate to the parts or services being supplied to ATL.

## Definitions:

*ATL:* Alpha Technologies Limited.

*Supplier:* An organization that supplies finished goods, raw materials and/or services to ATL.

## 1.0 General Requirements

Suppliers shall meet the requirements outlined in the following documents:

- ATL Finishing Standards including Colour Codes for Metal Parts for Suppliers (0700002)
  - For drawings that refer to “Alpha Metal Parts Document 070-022-00” contains legacy code information which should be confirmed with ATL prior to proceeding.
  - For drawings that refer to “Argus Document 070-024-83” contains legacy code information, which should be confirmed with ATL prior to proceeding.
- ATL Packaging Standards for Suppliers (0700004)
- ATL Printing Standards for Suppliers (0700005)
- ATL PCBA Standards for Suppliers (0700007)
- ATL RoHS/REACH Standards for Suppliers (0700008)
- ATL Standards for Self Clinching Fasteners (0700009)
- ATL Threaded Fastener Torque Standards for suppliers (0700012)
- ATL Identification Standards for Suppliers (0700021)
- ATL First Article Inspection Standard for Suppliers (0700029)

The current approved versions of these documents will be available from ATL's external website at:

<http://www.alpha.ca/partners/suppliers-information>

## 2.0 Order of Precedence and Exceptions

A drawing that refers to any of these documents may also have noted exceptions. Any specified values, tolerances, requirements, or notes documented on a drawing take precedence over any specifications contained within this package.

Suppliers must secure written authorization in the form of a Temporary Deviation Notice (TDN) from ATL for any exceptions prior to delivery. Parts that do not meet these standards will be either returned to the supplier for rework at the Supplier's expense or reworked by ATL with cost recovery to be determined between the Supplier and ATL.

**END OF DOCUMENT**