



PCN # [0470399-00]
100A EMBS Support Bracket Addition

1. Supplier Information Alpha Technologies, Ltd. 7700 Riverfront Gate, Burnaby, BC V5J 5M4 Canada	1.6 Supplier Contact Info Contact: Daljit Hothi Product Manager 604 422 4490 Daljit.hothi@alpha.ca
2. Product Change Notification Number PCN #0470399-00	3. Issue Date of Change 1/04/2019
4. System Affected Major System Affected: 0200220-INT, 0200221-INT Subsystem Affected: N Hardware Affected: Y Firmware Affected: N Software Affected: N	
5. New Product ID N/A	6. Old Product ID N/A
7. New CLEI Code N/A	8. Old CLEI Code N/A
9. Associated Products or Changes Affected 100A, 2 Pole: 0200220-INT 100A, 3 Pole: 0200221-INT	
10. Drawing Number N/A	
11. Classification of Change D	12. Reason for Classification Product change which incorporates minor new features and design improvements that do not affect the existing functionality or interchangeability of a product or involves minor improvements to service, testing, or other capabilities.
13. Reason for Change Door and switch interlink do not align properly due to vertical misalignment resulting from shipment of units without a pallet on their back.	
14.1 Description of Change <ul style="list-style-type: none">a. Install a support bracket from the factory on 0200220-INT and 0200221-INT to improve alignment between the dial installed in the door, and the solenoid lockout device.b. Add "Ship this side up" label on palletized units from the factory.	



14.2 Change Verification Procedures N/A	
15. Safety Notification N/A	
16. Material Affected N/A	
17. Documentation Affected N/A	
18. Supplier Implementation Date Starting in January 2019 units will begin shipping from Alpha factory with support bracket installed.	19. Modification Completion Date 1/15/2019
20. Modification Location Factory	
21. Modification Cost N/A	
22. Location and Quantity of Equipment N/A	
23. Attachments MOP - MBS Support Bracket Installation 0470395-00 Rev A	
24. Comments Units installed in the field should already be checked for fit and function as part of the installation and do not require installation of the bracket. If a unit in the field has vertical misalignment issues, the 0370527-001 field retrofit kit can be ordered from the factory.	