

# CXPS 48-1.2-225 48 Vdc Power System

## Installation & Operation Manual

053-691-B1  
Effective: 09/2012





## CXPS 48 – 1.2-225 48Vdc Power System

053-691-B1

The following drawings are included in this manual:

- Schematic Drawing, CXPS 48-1.2-225\_A 053-691-05
- Layout Drawing, CXPS 48-1.2-225\_A 053-691-06
- Customer Connection, CXPS 48-1.2-225\_A 053-691-08

Manuals to be included in this package:

- DCP03 300 A Distribution Center: 020-702-B2
- Cordex 48-1.2kW 19" 1 RU Shelf System 030-835-B2
- Cordex Controller Software (current version) CXC SOFT



# IMPORTANT SAFETY INSTRUCTIONS

## SAVE THESE INSTRUCTIONS

This section contains important instructions that must be followed during the installation and maintenance of the equipment and batteries. **Read all of the instructions before operating the equipment, and save this manual for future reference.**

All electrical connections must be performed by licensed electricians only. Installation of the power supply and batteries must be performed by, or under the direct supervision of, service personnel knowledgeable of the required electrical and battery safety procedures.

If instructions in this manual conflict with the local electrical codes, follow the local codes.

The following safety symbols are found throughout this manual. Carefully read all information and abide by the instructions:



### DANGEROUS VOLTAGE

This symbol indicates a dangerous voltage exists in this area of the product.



### GAS HAZARD

This symbol indicates a gas hazard exists in the area of vented batteries.



### NO MATCHES OR OPEN FLAMES

This symbol indicates a fire or explosive hazard exists in the area of the product.

The following warning levels are used in conjunction with the symbols:

**DANGER:** You WILL be KILLED or SERIOUSLY INJURED if instructions are not followed closely.

**WARNING:** You CAN be KILLED or SERIOUSLY INJURED if instructions are not followed closely.

**CAUTION:** You CAN be INJURED or equipment can be DAMAGED if instructions are not followed closely.

## Mechanical safety

Keep hands and tools clear of fans. Fans are thermostatically controlled and switch on automatically.

Power supplies can reach extreme temperatures under load.

Use caution around sheet metal components and sharp edges.

## Electrical safety



**WARNING:** Hazardous voltages are present at the input of power systems. The DC output from rectifiers and batteries, though not dangerous in voltage, has a high short-circuit current capacity that may cause severe burns and electrical arcing.

Before working with any live battery or power system, follow these precautions:

- Remove all metallic jewelry, such as watches, rings, metal rimmed glasses, or necklaces.
- Wear safety glasses with side shields at all times during installation.
- Use OSHA approved insulated hand tools.



**DANGER:** Lethal voltages are present within a power system. Always assume that an electrical connection or conductor is energized. Check the circuit with a voltmeter with respect to the grounded portion of the enclosure (both AC and DC) before performing any installation or removal procedure.

Do not work alone under hazardous conditions.

**A licensed electrician is required to install permanently wired equipment. Input voltages can range up to 240 Vac. Ensure that the utility power is disconnected and locked out performing any installation or removal procedure.**

Ensure that no liquids or wet clothes come into contact with internal components.

Hazardous electrically live parts inside this unit are energized from the batteries even when the AC input power is disconnected.

## Battery safety

Servicing and connection of batteries must be performed by, or under the direct supervision of, personnel knowledgeable of batteries and the required safety precautions.

Always wear eye protection, rubber gloves, and a protective vest when working near batteries. Remove all metallic objects from your hands and neck.

Use OSHA approved insulated hand tools. Do not rest tools on top of batteries.

Batteries contain or emit chemicals known to cause cancer and birth defects or other reproductive harm. Battery post terminals and related accessories contain lead and lead compounds. Wash your hands after handling batteries.



**WARNING:** Follow battery manufacturer's safety recommendations when working around battery systems.



**WARNING:** Do not smoke or introduce an open flame when batteries (especially vented batteries) are charging. Batteries vent hydrogen gas when charging, which creates an explosion hazard.

Batteries are hazardous to the environment and should be disposed of safely at a recycling facility. Consult the battery manufacturer for recommended local authorized recyclers.

## Post installation weather proofing

After installing the conduits and removing any knockouts to accommodate conduit locations, ensure that any gaps between the conduit fittings and the shroud are sealed. Apply a weatherproof caulking to gaps to prevent wind driven rain from reaching the electrical equipment.

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# 1 Introduction

## 1.1 Manual scope

This manual covers the features and installation of the Alpha Technologies CXPS 48-1.2-225 48V 225A Power System.

## 1.2 Product overview

The CXPS 48-1.2-225 is a complete integrated 48 Vdc power system with 225 A capacity. The system uses the advanced Cordex CXCM1 controller and HP 48 V 1.2 kW rectifier modules. The DCP03 300A distribution center provides front access for DC distribution, site controller, and battery connections.

Cordex rectifier modules use a high frequency, switched mode conversion technique to provide a fully regulated and isolated DC output from the AC mains. The rectifier input is wide range to allow use on 120/208/220/230/240/277 Vac 50/60 Hz electrical input. The system has de-rated output below 176 VAC input. See specifications at the front of this manual.

The rectifier power modules are “hot swappable” meaning they can be inserted or removed from the shelf without cutting power to or from the system or the load. Rectifier modules are not included with the base system, but may be purchased along with the system at the time of ordering, or added after the shelf has been installed. The shelf rectifier system is designed to operate with the Alpha Cordex CXCM1 controller.

This system uses the controller integrated version of the controller, which is factory installed on the Cordex rectifier system shelf.

The CXC allows the user to configure, monitor and control the entire DC power system locally or remotely via a web browser. Features of the unit include temperature compensation, auto equalization, remote access, e-mail alarm notification, battery diagnostics, as well as web server and SNMP support for configuration and monitoring. Details of the controller operation are provided in the software manual.



Figure 1—Front view of the 053-691-20-000 rail mount CXPS 48-1.2-225 configuration

### 1.3 Available system configurations

The system is available to order in the following configurations:

| Description   | Part Number    |
|---|----------------|
| CXPS 48-1.2-225, Cordex base 48V 225A power system, 19/23" rail mount       | 053-691-20-000 |
| CXPS 48-1.2-225 system installed in 7foot Z4 23" rack with 2x battery trays | 053-691-20-040 |
| CXPS 48-1.2-225 system installed in 7foot Z4 19" rack with 3x battery trays | 053-691-20-031 |

### 1.4 Part numbers including options

This product is available to order with the following options and accessories:

| Description   | Part Number    |
|---|----------------|
| Cordex HP 48-1.2kW rectifier power module                               | 010-619-20-040 |
| Breaker, AM-type mid-trip plug-in, 1 A                                  | 470-300-10     |
| Breaker, AM-type mid-trip plug-in, 3 A                                  | 470-301-10     |
| Breaker, AM-type mid-trip plug-in, 5 A                                  | 470-302-10     |
| Breaker, AM-type mid-trip plug-in, 10 A                                 | 470-303-10     |
| Breaker, AM-type mid-trip plug-in, 15 A                                 | 470-304-10     |
| Breaker, AM-type mid-trip plug-in, 20 A                                 | 470-305-10     |
| Breaker, AM-type mid-trip plug-in, 25 A                                 | 470-306-10     |
| Breaker, AM-type mid-trip plug-in, 30 A                                 | 470-307-10     |
| Breaker, AM-type mid-trip plug-in, 35 A                                 | 470-308-10     |
| Breaker, AM-type mid-trip plug-in, 40 A                                 | 470-309-10     |
| Breaker, AM-type mid-trip plug-in, 45 A                                 | 470-310-10     |
| Breaker, AM-type mid-trip plug-in, 50 A                                 | 470-311-10     |
| Breaker, AM-type mid-trip plug-in, 60 A                                 | 470-312-10     |
| Breaker, AM-type mid-trip plug-in, 70 A                                 | 470-313-10     |
| Breaker, AM-type mid-trip plug-in, 80 A                                 | 470-314-10     |
| Breaker, AM-type mid-trip plug-in, 90 A                                 | 470-315-10     |
| Breaker, AM-type mid-trip plug-in, 100 A                                | 470-316-10     |
| Load breaker kit, AM-type mid-trip plug-in, 125 A (2-pole)              | 747-523-20     |
| Load breaker kit, AM-type mid-trip plug-in, 150 A (2-pole)              | 747-524-20     |
| Load breaker kit, AM-type mid-trip plug-in, 175 A (3-pole)              | 747-525-20     |
| Load breaker kit, AM-type mid-trip plug-in, 200 A (3-pole)              | 747-526-20     |
| Load breaker kit, AM-type mid-trip plug-in, 250 A (3-pole)              | 747-527-20     |
| Battery breaker, AM-type series-trip plug-in, 100 A                     | 470-347-10     |
| Battery breaker kit, AM-type series-trip plug-in, 150 A (2-pole)        | 747-503-20     |
| Battery breaker kit, AM-type series-trip plug-in, 250 A (3-pole)        | 747-504-20     |
| One universal AC line cord, C19R – flying leads, 3.5 m, feeds 2 modules | 877-671-19     |
| One 120Vac line cord, L5-15P plugs, 2.5 m, feeds 2 modules              | 877-690-19     |
| Replacement rectifier blank plate                                       | 747-622-20-000 |
| Replacement controller (basic module, 1RU horizontal mount)             | 018-598-20     |
| 23" battery tray expansion kit (for use with –040 configuration)        | 058-156-20     |

|  |            |
|--|------------|
| 19" battery tray expansion kit (for use with –031 configuration) | 058-157-20 |
| Cordex DC Modem (complete with Alpha cable)                      | 018-585-20 |
| 4R/8D ADIO expansion assembly                                    | 747-521-20 |

*The above information is valid at the time of publication. Consult factory for up-to-date ordering information.*

## 2 Features

### 2.1 System overview

Basic configuration included in Alpha part number 053-691-20-000:

- 300A DCP03 distribution center
- Cordex modular system controller (CXCM1)
- Two (2) Cordex HP 48-1.2kW rectifier shelves (nine positions total)
- Kydex rear covers
- 19" rack mount rails with center and flush mount
- 19" to 23" rack mount adaptors
- System integration cabling and bus work
- Two (2) battery temperature compensation probes (12' each)

Rectifier modules, DC distribution breakers, and AC input cables are not included in the basic configuration. See section 1.4 to order these optional components.

Optional configurations:

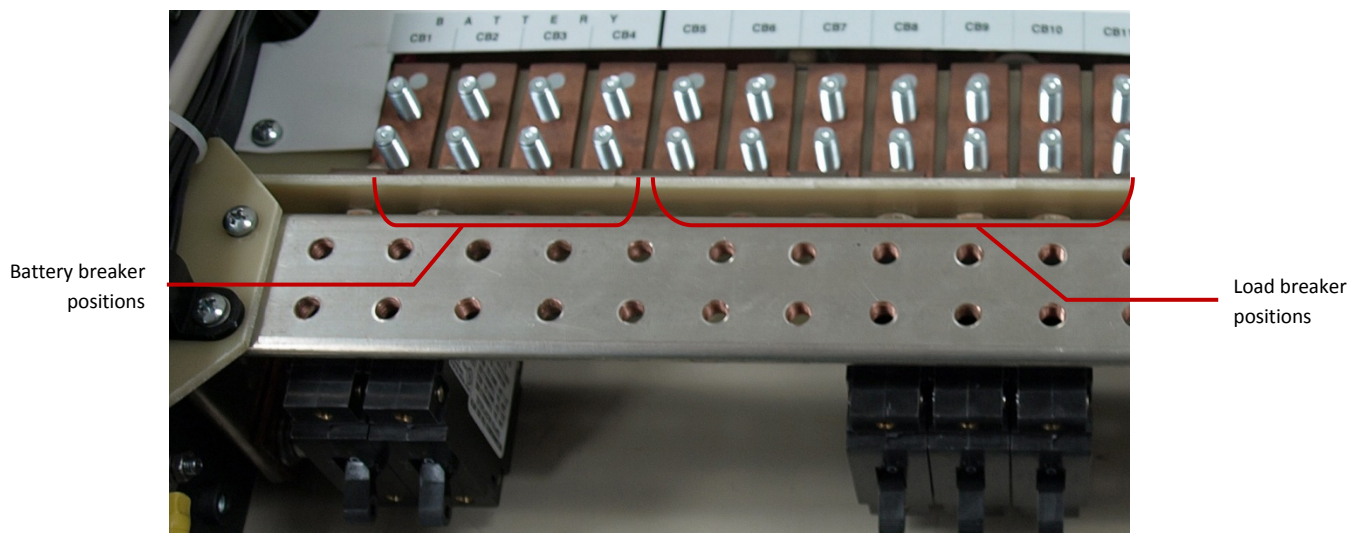
053-691-20-031: Basic configuration factory installed into a 7' x 19" Zone 4-relay rack and three (3) battery trays with cabling and 100A battery disconnects for up to three (3) 48 V VRLA strings.

053-691-20-040: Basic configuration factory installed into a 7' x 23" Zone 4-relay rack and two (2) battery trays with cabling and 100 A battery disconnects for up to two (2) 48 V VRLA strings.

### 2.2 Distribution center

#### 2.2.1 Distribution configurations

The distribution center contains 18 AM-type plug-in breaker positions. Each breaker position has two-hole connection points, one for the breaker output and another one for the ground return bus. The breaker distribution system has 4 breaker positions for the batteries and 14 breaker positions for the loads.



**Figure 2—Distribution center configured for 4 battery and 14 load breakers**

Load breakers require mid-trip AM plug-in breakers while battery breakers require series-trip AM plug-in breakers. If there is no power to the rectifiers and only one battery circuit breaker, there will be no alarm when the circuit breaker trips.

### 2.2.2 Low voltage battery disconnect (LVBD)

A low voltage disconnect (LVD) is installed in series with the batteries. This is called a low voltage battery disconnect (LVBD).

### 2.2.3 Shunt

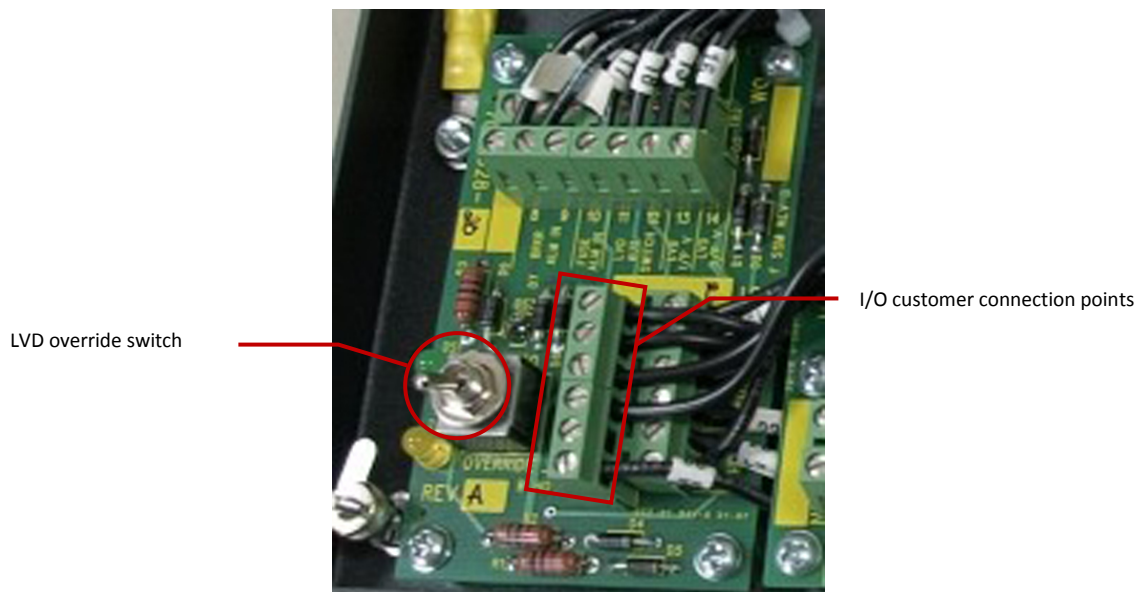
A shunt is installed in series with the batteries for current measurements. The controller automatically calculates the load current.

### 2.2.4 Internal alarm card

The distribution center includes an alarm card, a low voltage disconnect override switch, and a breaker trip LED indicator.

The alarm card provides terminal block access to internal signals such as binary alarms for breaker trips and LVDs, alarm relays for driving the LVDs, and analog inputs for current (shunt) and voltage measurements. The terminal block provides a single access point between these signals and an external system controller. Refer to the customer connections (“–08”) drawing at the rear of this manual for details on terminal block assignments.

The LVD override switch allows the user to override the LVD during controller maintenance. A green LED illuminates when the LVD is operating normally. A yellow LED illuminates when the LVD is in the override position.



**Figure 3–Internal alarm card**



### 2.2.5 Controller I/O terminal block

A controller I/O terminal block is installed in the distribution center front door to allow controller access to signals and interfaces. A 25-pin D-sub wire harness is used to connect the terminal block to the controller.

The internal signals from the distribution center are wired to the controller I/O board directly from the internal alarm board. The remaining relay outputs, digital inputs, and analog inputs can be accessed via terminal blocks to customer connections. Refer to the customer connections (“–08”) drawing at the rear of this manual for details on terminal block assignments.

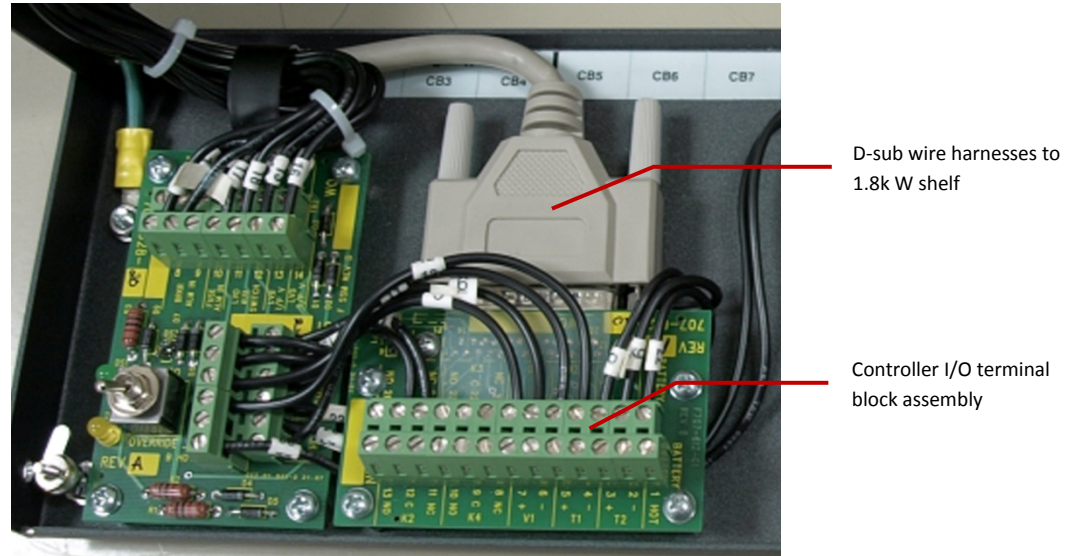


Figure 4–Internal alarm card and controller I/O terminal block

### 2.2.6 8R/8D 8DIO (Option)

The 8R/8D 8DIO Cordex peripheral can be installed on the front door of the DCP03. The 8R/8D 8DIO option expands the I/O capability of an existing Cordex controller by adding additional 8 relays outputs and 8 digital inputs.

The 8R/8D 8DIO installs on the right side on the front door. The 8R/8D 8DIO is connected to the Cordex system via CAN ports and RJ-12 offset communications cables.

All I/O connections are made via screw terminal blocks. Refer to the customer connections (“–08”) drawing at the rear of this manual for details on terminal block assignments.

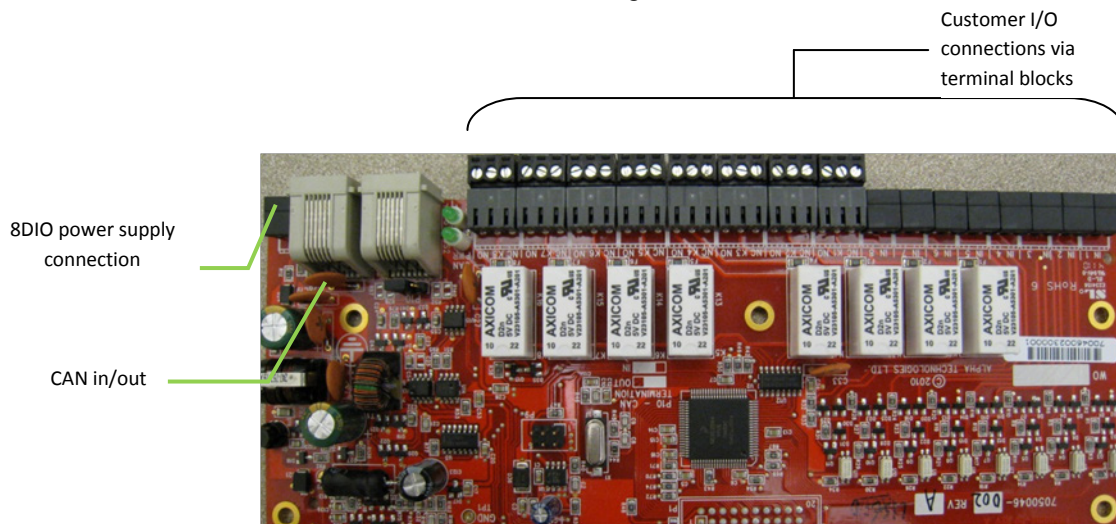


Figure 5–8R/8D 8DIO option

## 2.3 CXCM1 Controller

Details of the controller operation are provided in the software manual.

The controller is mounted in the rectifier system shelf and controls the rectifiers. The controller includes software that does the following:

- Direct communication with the rectifiers.
- Battery temperature compensation charging.
- Battery performance diagnostics.
- Local and remote communications.
- User definable alarms.
- Daily logging of power system events and system statistics.

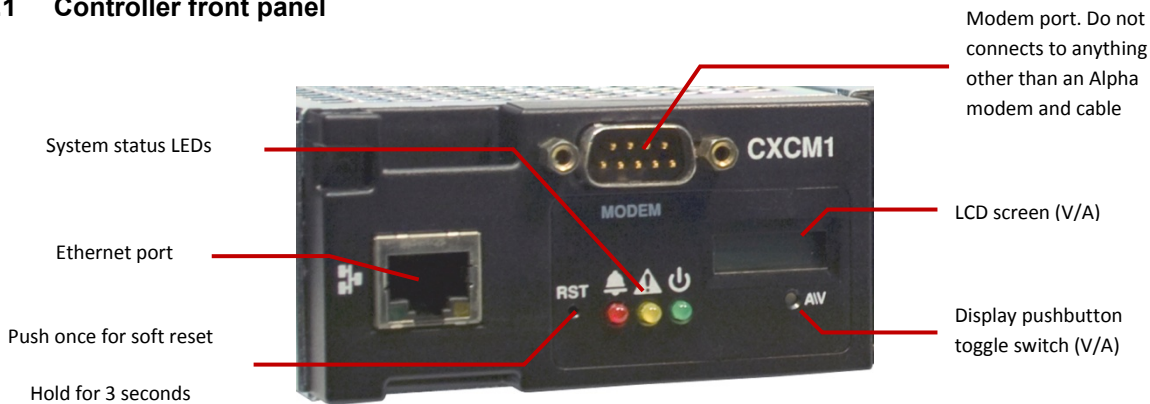
The motherboard is located behind the controller's front panel. The motherboard contains a microprocessor, memory chips, and many other electronic components.

The controller includes a web server that provides easy set up and monitoring over an Internet connection to a web browser.

The data-logging feature allows the user to automatically collect data from multiple sources. The collected data can be AC/DC voltages, load/battery currents, cell voltages, and temperatures. Up to 16 user-defined logs are available. Typical applications for the collected data include power system details, thermal performance of outdoor enclosures, battery cell specifics, or power input variations captured by an AC voltage watchdog.

A built-in audio speaker sounds an intermittent tone during active alarms.

### 2.3.1 Controller front panel



**Figure 6—Controller front panel**

### 2.3.2 LCD screen

The controller front panel uses a 4-digit LCD screen to monitor the system voltage (V) and current (A). A push-button toggle switch allows the user to alternate the display reading.

### 2.3.3 LED lights

Three LED lights are located on the front panel, one green, one yellow, and one red. The lights are used to display the alarm status of the power system, controller progress and status during startup, and file transfers.

#### Alarm conditions

Only one LED light is illuminated at a time during alarm conditions. Each LED light corresponds to a specific alarm.

| Illuminated LED | Alarm                        |
|-----------------|------------------------------|
| Green           | OK, no alarms                |
| Yellow          | Minor alarm, no major alarms |
| Red             | Major alarm                  |

#### Progress and status indication

The LED lights are also used in the following situations:

| Illuminated LED | Situation            |
|-----------------|----------------------|
| All three       | Base unit validation |
| Red             | File transfer        |

### 2.3.4 Reset button

A reset button is located on the front panel for restarting the controller's microprocessor. Select the reset menu item before pressing the reset button. Refer to the software manual.

### 2.3.5 Modem port

A modem port is located on the front panel. It is designed to be used in conjunction with an Alpha DB-9 connector and an Alpha Cordex DC Modem #018-585-20.



**CAUTION: Connect the modem port with an Alpha-supplied modem and cable only. Otherwise, equipment damage may result.**

### 2.3.6 Ethernet port

An Ethernet port is located on the front panel. This port is designed to connect the controller to a user supplied TCP/IP network. Use a standard RJ-45 jack with a standard network cable.

The Ethernet port can be used for local access, for example to a laptop computer. Use a standard network crossover cable for the connection.



### **2.3.7 Analog input channels**

The controller is supplied with analog input channels for voltage, current, and temperature.

#### **Voltage inputs**

Two voltage input channels, V1 and V2, are used to monitor the discharge and charge voltage. The controller software is pre-configured to monitor V1 for load voltage and V2 for battery voltage. V2, which is wired internally, is used as a system reference for the rectifier float voltage, low voltage disconnect (LVD), system high voltage alarm, and system low voltage alarm.

#### **Current inputs**

The controller software is pre-configured to monitor I1 for load current. It is wired internally to the system current shunt.

#### **Temperature inputs**

Two temperature input channels, T1 and T2, provide monitoring of battery temperature and temperature compensation (temp comp) or room/ambient temperature. Voltage is supplied to these terminals to power the temperature sensors.

### **2.3.8 Digital input channels**

The controller can accommodate up to two (2) digital input channels that can monitor digital alarm/control signals from rectifiers, converters, and other types of equipment.

### **2.3.9 Alarm and control output relays**

The controller contains four (4) Form C digital alarm output relays, which are used to extend alarms and control to external apparatus. Each internally generated alarm or control signal may be mapped to any one of these relays, or several signals may be mapped to just one relay or none at all.

### **2.3.10 Network connection and remote communications**

The Cordex system can be set up, monitored, and tested via an Ethernet 10/100 Base-T serial data connection. The communication protocol supports a web interface. A CAN bus is used to transmit all alarm and control functions between the controller and rectifiers.

A step-by-step connection wizard is available. It installs a software package that provides remote communications with your controller. It uses the Windows® 2000/XP operating system and is available at [www.Alpha.ca](http://www.Alpha.ca).

## 2.4 Rectifiers

The rectifier modules employ an advanced resonant power conversion technology with high power conversion efficiency. All internal semiconductor devices operate under “soft-switching” conditions and exhibit very low power loss. The reduced power loss leads to lower thermal stresses on the semiconductors and thus improves reliability.

Sustaining low component temperatures is the primary factor with meeting three worst-case field scenarios: 65°C ambient temperatures, full output power, and low AC input (176 Vac). While meeting these specifications, Cordex rectifiers are roughly twice as reliability at 55°C ambient temperature and up to four times more at 45°C.

## 2.5 Rectifier front panel



Figure 7—Rectifier front panel

### 2.5.1 LEDs

Three front panel LEDs are used to show the rectifier status and to help locate a specific rectifier module that is under the control of the controller.

#### AC

The top green LED illuminates continuously when the AC input power is within the acceptable range and the rectifier is delivering power to the load. It flashes when the AC input power is outside the acceptable range. This happens when the AC Mains Low or AC Mains High alarms are activated. This LED light is off when there is no AC input power.

#### DC

The middle green LED illuminates continuously when the rectifier is delivering power to the load. It flashes when communication is lost. This LED light is off when the rectifier is off, for example when the rectifier is switched off by the controller.

#### Alarm

The bottom red LED illuminates continuously during an active Module Fail alarm. It flashes when a minor alarm is detected. This LED light is off when there are no alarms, no AC input power, or if the rectifier is not connected to a battery or another parallel rectifier.

#### Locate Module command

When the Locate Module command has been received by the rectifier from the controller, the LEDs will flash in a distinct pattern, repeating every 2 seconds.

#### Firmware upload

When a rectifier firmware upload is in progress, the LED pattern is the same as during the Locate Module command.

### 2.5.2 Mechanical connections

A locking clip is used to secure the rectifier into the shelf. The rectifier must be locked into position during normal operation. A handle or grip is incorporated into the front panel to help remove of the rectifier from the shelf. A 1/8" x 4 flat head screwdriver is used to lift and release the clip from the locked position.

### 2.5.3 Rear panel

Connections for the shelf power and communications are located on the rear panel of the rectifier.

#### **2.5.4 True module fail alarm**

The rectifier modules use a “true” fail alarm. This provides a true indication of the module’s ability to source current. When a module’s output current drops below 2.5% of the rated output, a low output current condition is detected and the Module Fail detection circuit is activated. This circuit momentarily ramps up the output voltage in an attempt to increase the output current. If no increase in current is detected, the Module Fail alarm is activated.

When the Module Fail alarm is activated, the rectifier will check the output current once every 60 seconds until the current is within the rated output. Output voltage ramping will then cease when the current reaches the rated range. Under normal conditions, a battery that is connected to the rectifier output will draw current during a voltage ramp up. A rectifier fail alarm will therefore not be generated when a battery is connected.

A minimum 2.5% load current is required to avoid a module fail alarm; but a bank of parallel batteries will typically draw this much current. Activation of this alarm could indicate a failed rectifier module or a failed load.

To avoid nuisance alarms, disable the Ramp Test feature for rectifier systems without batteries or with a load; below 2.5% of the rated output. Use the menu on the controller to enable/disable the Ramp Test. On the menu, go to "Rectifiers", then "Configure Settings".

#### **2.5.5 Heat dissipation**

Each rectifier module is cooled by a variable-speed fan. The speed of the fan is governed by a temperature sensor on the heat sink. The cooling air enters the front of the module and exits the rear of the module.

#### **2.5.6 Over-temperature protection**

Each rectifier module is protected against an excessive increase in temperature caused by a component failure or blockage of the cooling air. During an over-temperature condition, the rectifier limits the output power and the output current. If the temperature continues to increase, a shutdown of the rectifier is initiated. The rectifier restarts automatically when the temperature returns to a safe level.

#### **2.5.7 Wide AC input power range**

A minor alarm is activated when the AC input voltage drops below a specified value. The output power is reduced linearly between 176 Vac and 132 Vac to 60% of the rated output power. The input current is limited to less than 6 A for operation between 132 Vac and 90 Vac. A constant output power of 600 W is available between 132 Vac and 112 Vac. The output power is derated linearly from 600W to ~475W @ 90Vac. At lower voltages, the module will shut down and will not restart until the AC input voltage is greater than 90 Vac.

For input voltages above 277 Vac, the power factor and total harmonic distortion may be derated. The rectifier may not work if the input voltage is above 320 Vac, but will not suffer any damage.

#### **2.5.8 AC inrush/transient suppression**

The inrush current into the rectifier module is limited to the full load steady state line current to prevent a current surge on the AC input line. The modules are protected from input lightning and transient surges in accordance with IEEE/ANSI C62.41 Category B3 standards.

### **2.5.9 Soft start**

A soft start feature, sometimes referred to as a “current walk-in”, is used to eliminate an instantaneous demand on the AC input source. The soft start gradually ramps up the current limit from zero to the pre-determined setting over a time interval of up to five seconds. The rectifier output voltage is ramped up from the minimum voltage to the float voltage.

### **2.5.10 Start delay**

The rectifier modules are equipped with a delay timer to sequentially start a series of modules to prevent excessive generator loading during a start up. The controller can be used to set the time delay to between 1 and 120 seconds. The 1-second minimum delay allows the input capacitors to charge.

### **2.5.11 Current-limit/short circuit protection**

The current-limit feature determines the maximum output current of the rectifier module, regardless of output voltage or power. The maximum output current is limited to a constant value even during a short circuit. Current limiting can be used to mate the rectifier output current ampacity to the needs of the load plus the batteries to minimize excessive battery recharge currents.

The rectifier can sustain a short circuit at the output terminals indefinitely. The maximum short circuit current will not exceed 105% of the rated full load current.

### **2.5.12 Power limiting**

Each rectifier module is designed to limit the power output to a specified value. This enables more current to be supplied at lower output voltages, and allows matching of output power to the demand of constant power loads, which are often used in telecom equipment.

This feature may also be used for a faster recharge of flooded batteries that are connected in parallel with the load. The current-limit function overrides the power-limit feature.

### **2.5.13 High voltage shutdown (HVSD)**

The high voltage shutdown feature protects the load from over voltages originating from the rectifiers. It shuts the offending rectifier module if its output voltage is above a preset limit. The red alarm (Module Fail) LED light illuminates continuously. The rectifier will restart automatically once the overvoltage condition has passed. However, if more than three over voltage conditions occur in one minute, the module will latch off and remain shut down until it is reset via the controller.

### **2.5.14 Battery eliminator operation**

A rectifier module maintains all its rated specifications (except where indicated) with or without a battery attached in parallel with a load. However, if there is no battery or no other rectifier modules supplying DC voltages, there will be no monitoring or control activity during an AC input power or input fuse failure.

## 3 Inspection

### 3.1 Packing materials

All Alpha products are shipped in rugged, double-walled boxes and are suspended via solid inserts to minimize shock that may occur during transportation. Packaging assemblies and methods are tested to International Safe Transit Association standards. Power systems are custom packaged in heavy-duty plywood crates.

Products are also packaged with a plastic wrap that contains a corrosive-inhibitor that protects the product from corrosion for up to two years.

Rectifiers and batteries are shipped on individual pallets and are packaged according to the manufacturer's guidelines.

#### 3.1.1 Returns for service

Save the original shipping container. If the product needs to be returned for service, pack the unit in its original shipping container. If the original container is unavailable, make sure that the product is packed with at least three inches of shock-absorbing material to prevent shipping damage.

Alpha Technologies is not responsible for damage caused by the improper packaging of returned products.

### 3.2 Check for damage

Before unpacking the product, note any damage to the shipping container. Unpack the product and then inspect the exterior for damage. Contact the carrier immediately if you see any damage.

Continue the inspection by checking for internal damage. In the unlikely event of internal damage, inform the carrier and contact Alpha Technologies for advice on the impact of any damage.

### 3.3 General receipt of shipment

#### 3.3.1 Racks

Consult the packing slip to verify that you have the correct number of racks that you ordered.

#### 3.3.2 Rectifiers (purchased separately)

Consult the packing slip to verify that you have the correct number of rectifiers that you ordered.

#### 3.3.3 Miscellaneous small parts

Review the packing slip to determine the part number of the "configuration kits" included with your system; e.g., 053-691-20-040 for CXPS 48-1.2-225 system installed in 7' Z4 23" rack with 2x battery trays.

#### 3.3.4 Batteries (purchased separately)

Refer to packing list to verify that you have the correct number of batteries.



**Verify that you have all the necessary parts for proper assembly.**



Call Alpha Technologies if you have any questions before you proceed: 1-888-462-7487

## 4 Installation

Only qualified personnel should install and connect the power components within the Alpha power system. For battery installation, refer primarily to the manufacturer's manual. Refer to the drawings located at the rear of this manual.

### 4.1 Safety precautions

Refer to the important safety instructions near the front of this manual.

### 4.2 Tools required

Appropriate insulated tools are essential for the installation. Use this list as a guide:

- Battery lifting apparatus.
- Electric drill with hammer action, ½" capacity
- Crimping tools and dies that match lugs used in the installation.
- Load bank of sufficient capacity to load the largest rectifier into current limit.
- Digital voltmeter with test leads
- Cable cutters.
- Torque wrench: ¼" drive, 0 - 150 in-lb.
- Torque wrench: 3/8" drive, 0 - 100 ft-lb.
- Insulating canvases (2' x 2', 1' x 1', 3' x 3', etc.)
- Insulated hand tools, see Figure 8:
  - Combination wrenches
  - Ratchet and socket set
  - Various screwdrivers
  - Electricians knife
- Battery safety spill kit required for wet cells:
  - Protective clothing
  - Face shields
  - Gloves
  - Baking soda
  - Eye wash equipment
- Cutters and wire strippers 0.08 - 6 mm<sup>2</sup> (#28 to #10 AWG).



Figure 8—Example of an insulated tool kit

## 4.3 Power system assembly and mounting

The power system must be mounted in a clean and dry environment. Sufficient free space must be provided at the front and rear of the power system. This is to meet the cooling requirements of the rectifiers and to allow easy access to the power system components.

**NOTE:** *The distribution center requires at least 1RU (1¾") of space above the unit to access to the load breaker ground connections. Ensure that at least 1RU of space is open in the relay thread above the distribution center.*

**NOTE:** *The power system is suitable for installation in Network Telecommunication Facilities, locations where the NEC applies, and OSP applications.*

### 4.3.1 Rack mounted systems

Attach the power system to the customer-provided relay rack using thread-forming mounting screws and star washers to ensure an electrical bond between the system chassis and relay rack.

The system may be mounted into a 19" rack in either a flush or center mount position. Use the 19"-to-23" rack adaptors to mount into a 23" rack.

### 4.3.2 Floor mounted systems

Secure the system to a concrete floor by using heavy duty anchors (½" x 2½"). For wooden floors, use heavy-duty lag screws (5/8" x 2½"). Use appropriately sized flat washers.

If required, use isolating kits to isolate the power system from the floor.

Secure the relay rack to the overhead cable tray. Alpha does not supply the mechanical parts needed for overhead support.

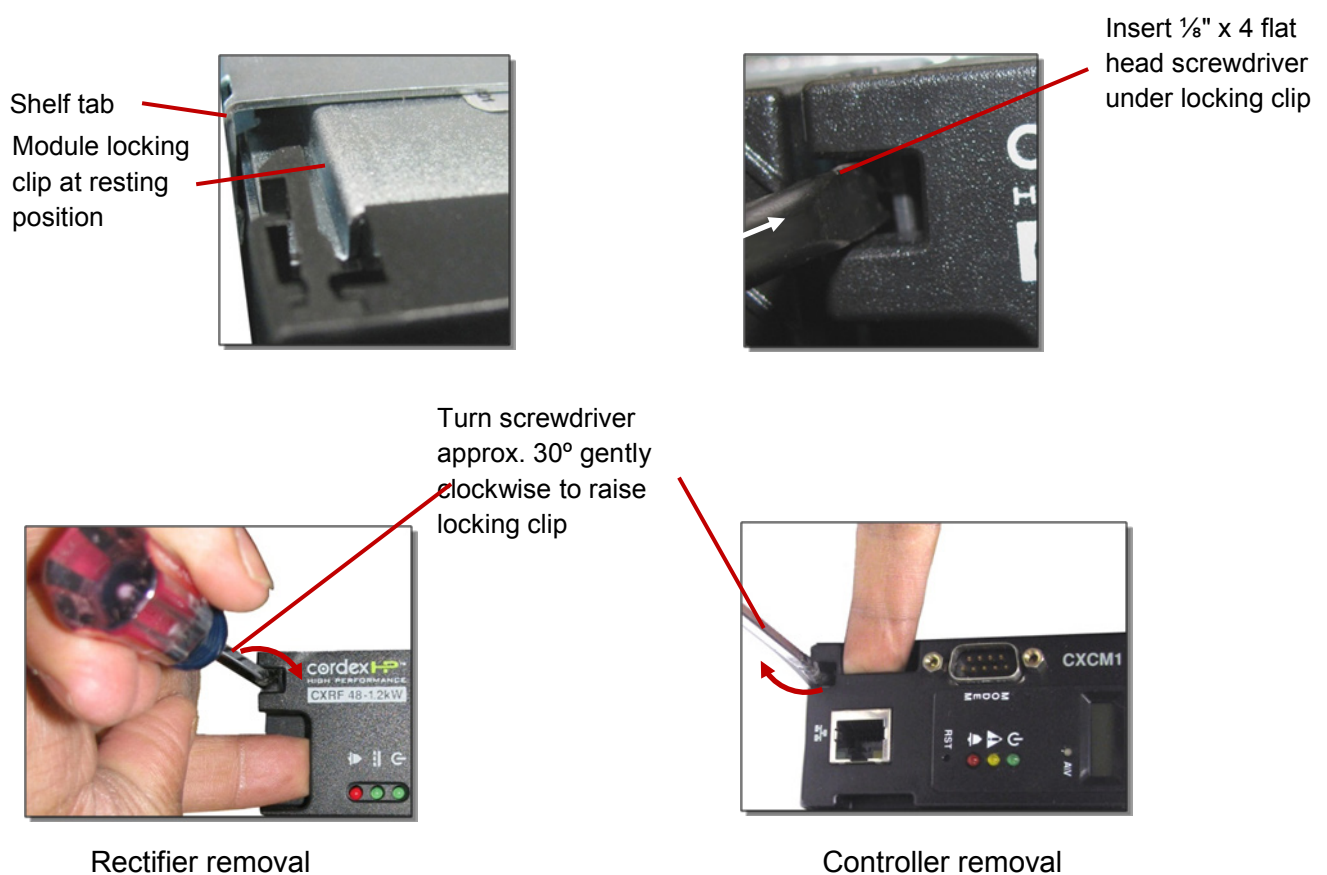
#### 4.4 Rectifier module insertion/removal

Insert a rectifier module by placing the module on the bottom of the shelf and then sliding the module into the rear connector inside of the shelf. Apply pressure on the front of the module to engage the rear connector in the shelf receptacle. Use the enclosed locking clip to secure the rectifier into the shelf.

Insert the first module into the front leftmost position. Use the side of the shelf or the optional shelf-mounted controller as a guide. Insert subsequent modules by using the previous module as a guide.

Do not force a module into position if it does not seat properly. All modules are keyed to ensure that the correct module (voltage/polarity) type is used.

To remove a module, insert a  $\frac{1}{8}$ " x 4 flat head screwdriver into the slot located on the top left corner of the front plastic panel. With one hand, turn the screwdriver clockwise approximately  $30^\circ$  to move the clip from the resting state (locked position). With the other hand, grasp the ledge of the finger opening on the front panel to pull the module away from the rear connector and out of the shelf.



#### 4.5 Breaker installation

1. Use trip breakers for load connections and series-trip breakers for battery connections.
2. Turn the breaker off.
3. Make sure that the breaker is right side up.
4. Align the breaker terminals with the correct holes.
5. Carefully push the breaker into position.

#### 4.6 Breaker removal

1. Turn the breaker off.
2. Carefully pull the breaker out of its position.



## 4.7 Battery installation

The battery installation procedure in this manual is a guideline only. The batteries are purchased separately from the power system and have their own manuals.



**WARNING** Follow battery manufacturer's safety recommendations when working around battery systems and review the safety instructions provided in this manual.

### 4.7.1 Preparation/mounting

Batteries should be located in a temperature-controlled environment. Regulate the temperature to approximately 25°C (77°F). Significantly lower temperatures reduce the battery performance and higher temperatures decrease life expectancy of the batteries.

Provide adequate ventilation. Although VRLA batteries do not require special ventilation systems like flooded batteries, they should not be installed in an airtight enclosure. Hydrogen gas may be emitted by a failed VRLA battery.

If applicable, clean the cells according to the battery manufacturer's recommendations. First neutralize any acid with a baking soda and water solution, and then rinse the cells with clean water.

### 4.7.2 Installation of batteries



**Verify that all battery breakers, DC circuit breakers, and fuses on the distribution panels are either in the OFF position or removed.**

Use a corrosion-inhibiting agent, such as NO-OX-ID, on all battery terminal connections.

1. If applicable, assemble the battery rack and the cells or mono-blocks according to the installation instructions supplied with the batteries.
2. Make sure that the battery output cables are long enough to reach the [+] and [-] terminals of the series battery string. Check that the batteries are oriented correctly for easy installation of the inter-unit "series" connectors.
3. Remove any NO-OX-ID grease from battery terminals.
4. Burnish the terminal posts with a non-metallic brush, a polishing pad, or a 3M Scotch Brite scouring pad.
5. Apply a light coating of NO-OX-ID grease to the terminal posts.
6. If lead plated inter-unit connectors are used, burnish them and apply NO-OX-ID as above. Install the inter-unit connectors.
7. After all battery connections are completed, torque the bolts according to the battery specifications, typically 100 in-lbs.

Refer to the system start-up procedure before connecting batteries online.

After assembly, number the batteries and take “as received” readings that include: specific gravity, cell voltage and temperature. Designate one cell as the pilot cell. This is usually the cell with either the lowest specific gravity or voltage. Refer to manufacturer’s manual. See following table for a typical maintenance report:

Company: \_\_\_\_\_ Date: \_\_\_\_\_

Address: \_\_\_\_\_

Battery location and/or number: \_\_\_\_\_

No. of cells: \_\_\_\_\_ Type: \_\_\_\_\_ Date new: \_\_\_\_\_

Date installed: \_\_\_\_\_ Float voltage: \_\_\_\_\_ Ambient temp.: \_\_\_\_\_

**Table A–Typical VRLA battery maintenance report (Cell readings)**

| Battery # | Serial # | Voltage | Specific | Ohms | Mhos | Observations |
|-----------|----------|---------|----------|------|------|--------------|
| 1         |          |         |          |      |      |              |
| 2         |          |         |          |      |      |              |
| 3         |          |         |          |      |      |              |
| 4         |          |         |          |      |      |              |
| 5         |          |         |          |      |      |              |
| 6         |          |         |          |      |      |              |
| 7         |          |         |          |      |      |              |
| 8         |          |         |          |      |      |              |
| 9         |          |         |          |      |      |              |
| 10        |          |         |          |      |      |              |
| 11        |          |         |          |      |      |              |
| 12        |          |         |          |      |      |              |
| 13        |          |         |          |      |      |              |
| 14        |          |         |          |      |      |              |
| 15        |          |         |          |      |      |              |
| 16        |          |         |          |      |      |              |
| 17        |          |         |          |      |      |              |
| 18        |          |         |          |      |      |              |
| 19        |          |         |          |      |      |              |
| 20        |          |         |          |      |      |              |
| 21        |          |         |          |      |      |              |
| 22        |          |         |          |      |      |              |
| 23        |          |         |          |      |      |              |
| 24        |          |         |          |      |      |              |

Remarks and recommendations: \_\_\_\_\_

\_\_\_\_\_

Readings taken by: \_\_\_\_\_

## 5 Wiring

This chapter provides cabling details and notes on cable sizing for DC applications.



**WARNING** Ensure that the power is removed by turning off rectifiers and removing battery line fuses or connections before attempting work on the wiring connections. Use a voltmeter to verify the absence of voltages. Clearly mark the correct polarity of the battery leads before working on DC connections.

Refer to the Installation chapter for safety precautions and tools required.

### 5.1 Grounding

**NOTE:** *This power system is suitable for installation as part of a Common Bonding Network (CBN) and is intended to be used in a DC-C configuration (common DC return).*

Connect the isolated power system battery return bus (BRB) to the building master ground bus (MGB) or floor ground bus (FGB) in larger buildings. This acts as a system reference and a low impedance ground path for surges, transients, noise, etc. The MGB or FGB should have a direct low impedance path to the building grounding system.

Size the cable between the power system and the MGB or FGB so that there is sufficient ampacity to clear the largest fuse or breaker on the power system, excluding the battery protection fuse or circuit breaker. This is the minimum requirement. Other factors including length of cable and special grounding requirements of the load must be factored in. The insulated cable should be equipped with two-hole crimp type lugs and should not have any tight bends or kinks.

| Power system ampacity | Ground reference conductor size |
|-----------------------|---------------------------------|
| < 30 A                | #10                             |
| 30 – 100 A            | #6-2                            |
| 100 – 400 A           | 0000                            |
| 400 – 800 A           | 350 MCM                         |
| > 800 A               | 750 MCM                         |

**Table B—Typical ground reference conductor selection**

#### 5.1.1 Frame ground

The power system frame must also be connected to the MGB or FGB for safety reasons and to meet standard Telco grounding requirements. Each bay must have its own frame or site ground connection. Refer to the customer connections drawing at the rear of this manual.

The distribution center is grounded to the relay rack with screws/bonding washers, and then uses 35 mm<sup>2</sup> (#2 AWG) insulated cable to connect to the main grounding bus.

### 5.2 AC feeder protection/sizing

To maximize system reliability, each power module should be fed from a dedicated protection feeder breaker located at the AC distribution panel. The feeder breaker can also be used as a disconnect device for the connected module. Refer to the specifications at the front of this manual for Alpha recommendations.

### 5.3 AC input connections



**CAUTION:** AC input wires must be routed in flexible or rigid conduit as far away as possible from DC power wires to minimize EMI disturbances.

Ensure that all modules are removed from the shelf. Refer to customer connections drawing. The shelf incorporates IEC plug connections, which require line cords with C19R type receptacles. See ordering information for available cords.

## 5.4 Calculating output wire size requirements

To calculate wire sizes, first determine the appropriate maximum voltage drop requirement. Use the formula below to calculate the CMA wire size requirement. Determine the size and number of conductors needed to satisfy the CMA requirement.

$CMA = (A \times LF \times K) / AVD$ , where:

CMA = Cross section of wire in circular MIL area

A = Ultimate drain in amps

LF = Conductor loop feet

K = 11.1 constant factor for commercial (TW type) copper wire

AVD = Allowable voltage drop

Check again that the ampacity rating of the cable meets the requirement for the installation application. Consult local electrical codes (NEC, CEC, etc.) for guidelines. If required, increase the size of the cable to conform to the code.

## 5.5 DC output connections



**WARNING: Leave the cables or bus bars disconnected at the battery and verify the output polarity using a voltmeter. Make the battery connections only after all other wiring is complete.**

DC output wire must be UL approved XHHW or RHH/RHW (RW90 type for Canadian users). Control and sense wires must be UL approved Style 1015 (TEW type for Canadian users).

Terminate the cable leads with appropriate crimp lugs.

Secure the positive and negative DC output cables to the shelf output post of the correct polarity; i.e., +V<sub>cable</sub> to +V<sub>post</sub>. Ensure that the washers are placed on the bolts in the same order in that they were shipped from the factory.

Connect the common output leg of the rectifier system to the ground. This is typically done at the load common termination point.

## 5.6 System and battery connections



**WARNING: Ensure that the correct polarity is used for all cable terminations.**

Refer to guidelines supplied with the load equipment. Distribution cables are typically sized to provide a 0.5 V loop drop at full load and to meet ampacity requirements of the protection fuse or circuit breaker.

Size the battery cables for a 0.25 V drop from the battery to the power system at full load, including anticipated additional loads. The cables must also meet ampacity requirements. Cables terminating directly on battery posts or connection details must be secured so that there is no stress on the battery posts. To reduce corrosion, use lead plated lugs and lead plated or stainless steel hardware on all terminations of vented batteries.

Prepare, route, and connect cables from the power system to the battery termination points. Burnish the terminating points and apply a corrosion-inhibiting agent, such as NO-OX-ID, to all battery terminal connections.

Do not make the final connections to the live batteries. Switch off the battery contactors or remove the battery fuses. See system startup procedure before connecting batteries online.

### 5.6.1 DC input to panel

The distribution center contains a bus bar input for hot and return connections. The power system is configured with vertical bus bars for rectifier shelf integration purposes. The bus bar inputs are fixed for hot and return placement.

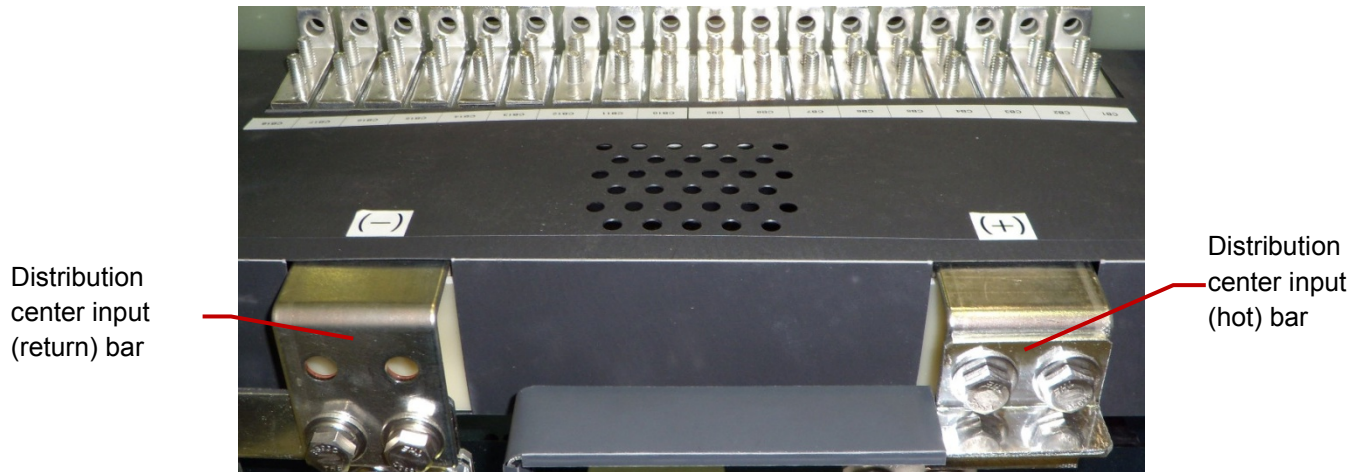


Figure 9–Rear view of distribution panel

### 5.6.2 Distribution cabling

Refer to the guidelines supplied with the load equipment. Distribution cables are typically sized to provide a 0.5V loop drop at full load as well as meeting ampacity requirements of the protection fuse or circuit breaker. Terminate the distribution cables to the distribution center with 1/4"–5/8"C lugs.

### 5.6.3 Breaker output (hot) connections

Connect the breaker output (hot) cables before connecting the breaker return (ground) cables. Secure the two hole lugs to the 1/4" studs (on 5/8" centers) using the hardware supplied with the distribution center. Run the cables directly out of the rear of the distribution center. Refer to Figure 10.

### 5.6.4 Breaker return (ground) connections

Connect the breaker return (ground) cables to the distribution center ground bar. Secure the two hole lugs to the 1/4" studs (on 5/8" centers) using the hardware supplied with the distribution center. Run the cables directly out of the rear of the distribution center above the breaker output (hot) cables.

### 5.6.5 Battery breaker connections

Connect the battery breaker (hot) connections first using the same guidelines as the load cable installation. Connect the battery ground cables using the same guidelines as the load return cables. The cables should run directly out of the rear of the distribution center above the breaker output (hot) cables.



Figure 10–Battery, load, and return connection locations



## 5.7 Alarm connections

Frequent reference is made to drawings located at the rear of this manual. Custom configurations are detailed within the Alpha power system documentation package.

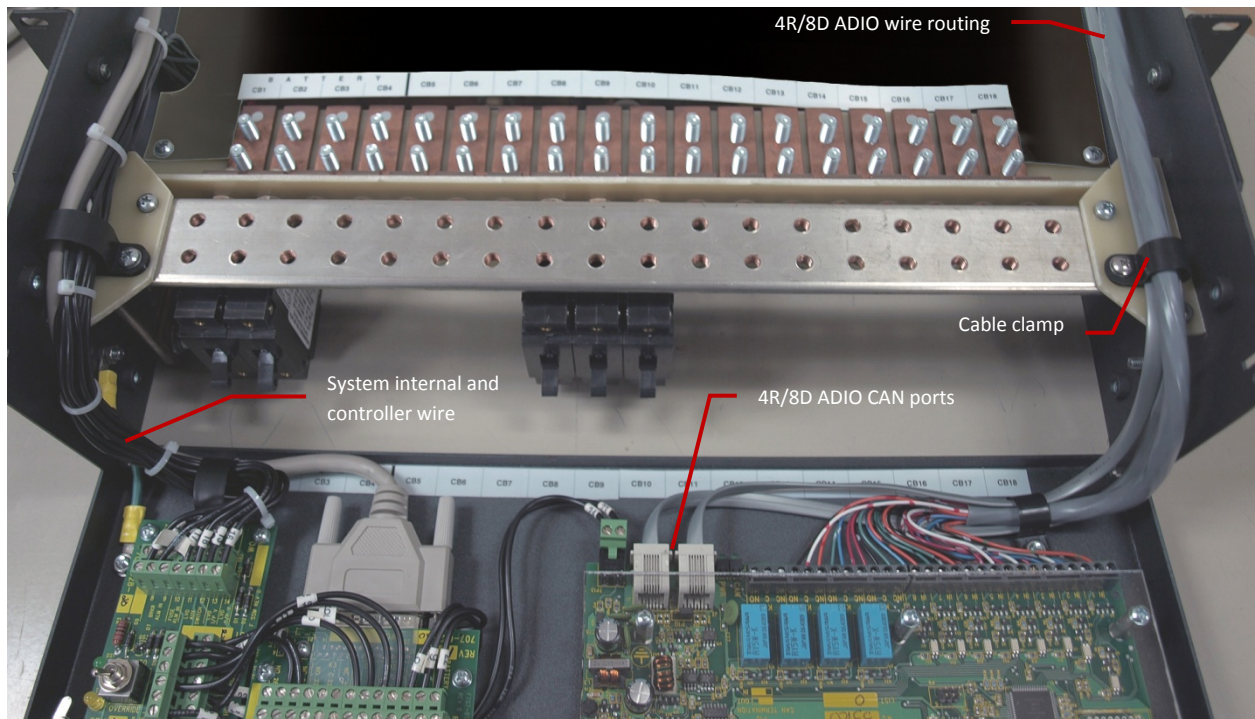
For terminal block connections, the recommended wire sizes are 0.14 - 1.50 mm<sup>2</sup> (#26 to #16 AWG) for a temperature range of 0 - 50°C (UL/CSA).



**CAUTION:** to reduce risk of fire, use only 0.14 mm<sup>2</sup> (#26 AWG) or larger wire.

Route the cables via wire-ways and use existing cable clamps to secure the existing (factory) wire harness and the customer run signal wires. Route the signal wires along hinge points of the front door so that opening and closing the door will not require excess wire slack. Refer to Figure 11 for a wire routing example.

Route the terminal block connections for the internal alarm card or controller I/O along the left side of the distribution center (front view). Route the connections to the 4R/8D along the right hand side of the distribution center. Refer to the customer connections (“-08”) drawing at the rear of this manual for details.



**Figure 11–DCP03 wire routing example** (Photo is for reference only – subject to installation requirements)

## 5.8 CAN serial ports

Two CAN serial ports are located on the side of the rectifier shelf. CAN serial ports are modular jacks with offset latches that are used to communicate with the rectifiers and other CAN-enabled equipment (nodes) on the same system. CAN serial ports are also found on the optional 4R/8D ADIO peripheral (Figure 11).

Daisy-chain the CAN serial ports from one node to the next (CAN OUT of one shelf to CAN IN of the next). Ensure that only the last shelf is terminated as follows:

4-module shelf – termination IN – default

5-module shelf – termination OUT – default

This system has a limit of twelve 1.2 kW rectifiers. They do not have self-powered CAN bus nodes.

### 5.8.1 CAN termination

A CAN termination jumper is located beside the rightmost rectifier connector on the front of the shelf backplane. See the customer connection drawing that describes your shelf.

## 5.9 Network connection and remote communications via controller

The Cordex system can be set up, monitored and tested via an Ethernet 10/100 Base-T serial data connection. The communication protocol supports a web interface. Pin-outs are shown in the customer connections drawing.

Some standard scenarios are described below:

### 5.9.1 Ethernet port for network connection (standard network cable)

The Ethernet port is designed to connect the controller to a user supplied network (TCP/IP supplied by the user) via a front panel RJ-45 jack. Use a standard network cable for this connection.

### 5.9.2 Ethernet port for local connection (crossover cable)

The Ethernet port can be used for local access to for example a laptop computer. Use a standard network crossover cable for this connection.

### 5.9.3 Controller modem port (Alpha cable)

The modem port on the front panel DB-9 connector (Figure 6) is designed for a controller connection to the Alpha Technologies Cordex DC Modem #018-585-20. Use the Alpha-supplied cable for this connection.



**CAUTION:** Use only an Alpha-supplied modem and cable. Otherwise the equipment may be damaged.

## 5.10 Signal wiring connections for controller

Reference is made to drawings located at the rear of this manual. Custom configurations may be detailed within the Alpha power system documentation package.

For terminal block connections, the recommended wire sizes are #16 - #26 AWG (1.5 - 0.129 mm<sup>2</sup>) for the temperature range of 0 - 50°C (as per UL/CSA).

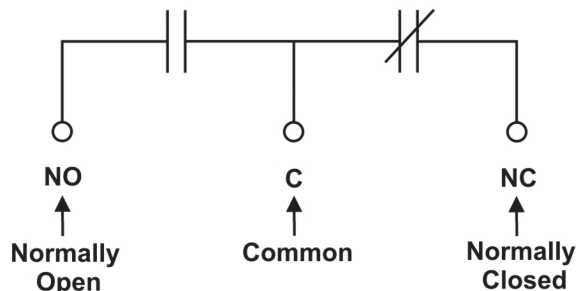


**CAUTION:** To reduce risk of fire, use only #26 AWG (0.129 mm<sup>2</sup>) or larger wire.

Bundle the signal cables together and route them through the entry holes of the shelf.

### 5.10.1 Alarm (relay) outputs

Terminals provide contacts for extending various alarm or control signals. Each relay output can be wired for NO



or NC operation during an alarm or control condition. See Figure 12.

**Figure 12—Showing relay connections**

Relays can be programmed to energize or de-energize during an alarm condition. See the controller software manual. All relays will de-energize when the controller reset button is pressed or when the power is lost.

### 5.10.2 Digital inputs for controller

The factory-installed digital input channels are used to monitor various alarm and control signals. All input channels are voltage activated and directly accept a bipolar (negative or positive) DC signal.

D1 and D2 are available for customer connections.

#### Connection method

Typical Alpha systems use a “reset with Hot and trigger with Ground” connection. The digital input is wired so that Hot is wired directly into one of the input terminals; e.g., negative input for -48 V systems. The other input terminal is wired to the common ground of the system through a relay, which is a dry contact usually located on the equipment that requires monitoring. This method allows the digital input to receive or not receive a Ground signal during an alarm. See Figure 13.

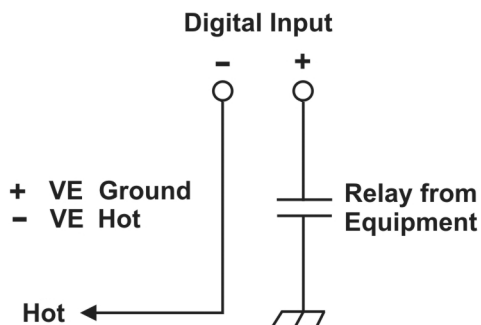


Figure 13—Showing digital input connection method

#### Programming the digital input

The digital input channels can be programmed for “active high” or “active low.” Active high indicates an alarm when a ground signal is present. Active low indicates an alarm when the ground signal is removed. See the controller software manual.

| Voltage range (VDC)              | Voltage level (VDC) considered 0 or off | Voltage level (VDC) considered 1 or on |
|----------------------------------|---|--|
| 0—60<br>(system voltage setting) | 0—3                                     | 18—60                                  |

Table C—Voltage level definitions for digital inputs



### 5.10.3 Analog inputs



**CAUTION:** Ensure that the correct polarity is used for all input cable terminations.

The analog input channels are used to monitor various types of electrical signals. Some of the analog channels are reserved for specific signals, while others are designated as general-purpose inputs that accommodate various types of analog signals.

The Battery Hot input terminal on the I/O board is factory wired to the battery system terminal. This is done so that the batteries will provide power to the controller when the main power circuit is disconnected from the batteries.

#### **Voltage**

The Voltage Input #1 (V1) terminal is located on the shelf to provide connections to an optional secondary voltage input. For example, this input can be terminated to the load side of an LVD contactor to monitor the load voltage.

The Voltage Input #2 (V2) is wired internally to the rectifier output voltage of the shelf. This input is used as a reference for system alarms such as a high voltage, and for controls such as a low voltage disconnect.

#### **Temperature sensor**

The Temperature Probe input channels (T1 and T2) provide connections for temperature sensors. A voltage is supplied to these terminals for sensor measurements.

#### **Current**

The Current Input #1 terminal (I1) is factory wired to the battery shunt.

## 6 System startup

After completing the system installation and power system wiring, perform the following:

### 6.1 Check system connections

- Ensure that the AC input is switched off, the battery breaker is off, and all power modules are removed from the shelf.
- Triple-check the polarity of all the connections.

### 6.2 Verify AC input and power up rectifier shelf

- Install one rectifier module.
- Verify that the AC input voltage is correct and switch on the corresponding feeder breaker.
- The controller OK LED light should illuminate continuously after a preset start delay.
- Using the controller, test the functionality of all module alarms and controls.

### 6.3 Check battery polarity and connect the batteries

- Verify the polarity of all the batteries with a voltmeter to ensure that no cells or batteries are reversed.
- Switch on the appropriate battery breaker.
- Install the remaining power modules.
- Use a web browser to access the adjustments menu of the controller. Set the float and equalize the voltage to the levels specified by the battery manufacturer.
- Using the controller, test the functionality of various module alarms and controls. In addition, perform a load test with the system using a resistive load box if needed.
- Enable the temperature compensation (Temp Comp) feature on the Batteries menu. Program the slope setting and the upper and lower breakpoints according to the specific battery requirements.

#### 6.3.1 Controller alarm Configuration for nominal 120 Vac operation

The default setting for the low AC input alarm is 180 Vac. For a nominal 120 Vac input, reset this value to 100 Vac.

To reconfigure this alarm parameter, go to “Alarms” and then “Configure Alarms”. Under “Alarm Configuration,” select “Voltage Alarms.” Select and modify the activation value for “AC Mains Low” to 100 Vac. Submit the changes to save the new configuration.

## 6.4 Controller Reset



**CAUTION:** Before removing a controller from a live system or performing controller maintenance, an external LVD inhibit or override is required to prevent a service disruption.

### 6.4.1 Soft reset

Use the reset button on the front panel of the optional controller to restart the microprocessor. When pressed momentarily, the unit beeps twice and then resets. The front-panel LED lights will illuminate temporarily and then extinguish after the system has finished its 15-second self-test.

### 6.4.2 Controller IP address reset

To reset the IP address, press and hold the front panel reset button for three seconds. The controller unit will beep three times, the IP will be reset (to 10.10.10.201), and DHCP will be disabled. The settings will be saved and the unit will then reset.

This allows local access; e.g., to a laptop via a standard network crossover cable. See the software manual for details.

### 6.4.3 Controller hard reset

There is a second reset button located to the right of the front panel on the side of the controller. This button is used to restart the microprocessor if the front panel (soft) reset button does not work.



**CAUTION:** Use of the hard reset button may cause loss of data.

To access the hard reset button, remove the rectifier module adjacent to the controller.

### 6.4.4 Time setting

Upon startup, the controller will reset the time using the following sequence:

- 1) Attempt to synchronize with the NTP server ([www.NTP.org](http://www.NTP.org)).
- 2) Retrieve the last time stamp from the Event Log.
- 3) Retrieve the last time stamp from the Statistics Log.
- 4) Set the time to 2005-01-01 midnight.

## 6.5 LVD control



**CAUTION:** Before removing a controller from a live system or performing controller maintenance, an external LVD inhibit or override is required to avoid a disruption of service.

The LVD Control functions are hardwired directly from the assigned relay output to an optional front panel LVD override control. Place the LVD Control switch to the INHIBIT position to keep the LVD contactor engaged.



**CAUTION** Do not leave the switch in the INHIBIT position. Doing so may result in a complete discharge of the batteries during a power failure situation.

To allow the controller to resume automatic control of the LVD contactor, check that the AUTO IN (green) LED light is illuminated. This confirms that the controller will keep the LVD contactor engaged. The LVD control switch can then be returned to the AUTO IN position.

Canada and USA toll free 24-hour emergency technical support: +1 888 GO ALPHA (462 7487).

## 7 Operation

### 7.1 Main rectifier states

Rectifier operation can be broken up into five main states:

1. Off
2. Start Delay
3. Soft Start
4. Normal Operation
5. Turning Off

Each state is distinct and necessary for the operation of the rectifier. These states are briefly described below.

#### 7.1.1 Off state

The rectifier is in the Off state immediately after power is applied to the rectifier or after a rectifier shutdown. The shutdown source may be a remote or local shutdown, an AC shutdown, an over voltage shutdown, or a thermal shutdown.

When the rectifier is in the Off state, the DC-DC converter is turned off. The controller monitors its inputs for the proper conditions that allow the start-up sequence.

When the rectifier start-up conditions have been met, the rectifier will transition to the Start Delay state.

#### 7.1.2 Start Delay state

When the rectifier is in the Start Delay state, the DC-DC converter is held off and not sourcing power, and waits for a predetermined time before transitioning to the next state.

The controller continues to monitor its inputs during the Start Delay state.

After the Start Delay state, the rectifier will transition to the Soft Start state.

#### 7.1.3 Soft Start state

When the rectifier is in the Soft Start state, the voltage and current output of the rectifier are gradually increased. This is done to reduce the instantaneous load on the AC source. If a load is present, the rectifier begins to source power.

When the voltage and current limits are reached, the rectifier will transition to the Normal Operation state.

#### 7.1.4 Normal Operation state

During the Normal Operation state, the rectifier will be performing all of its specified rectifier functions.

From this state, the only valid transition is to the Turning Off state, which happens if the rectifier is required to shut down.

#### 7.1.5 Turning Off state

The Turning Off state consists of a short delay required to initialize some parameters before the rectifier actually shuts off.

After the short delay, the rectifier transitions to the Off state.

## 7.2 Main rectifier modes

In addition to Main Rectifier States, there is a set of Main Rectifier Modes. These modes can be divided into two categories as follows:

### 7.2.1 Output voltage modes

Voltage modes can be thought of as modes that, under software control, can directly adjust the output voltage. There are processes that occur in the rectifier that can change the output voltage without software control, for example when the rectifier is at the current limit. The following table lists the four output voltage modes and a description of when they are active:

| Output Voltage Modes | Active when...   |
|----------------------|--|
| Float                | Output voltage is set to the float voltage setting.        |
| Equalize             | Output voltage is set to the equalize voltage setting.     |
| Battery test         | Output voltage is set to the battery test voltage setting. |
| Safe                 | Output voltage is set to the safe mode voltage setting.    |

**Table D–Output voltage modes**

### 7.2.2 Output current/power modes

The output current/power modes directly affect the output current and power. The following table lists the four output current/power modes and a description of when they are active:

| Output Current/Power Mode    | Active when...  |
|------------------------------|---|
| Temperature foldback mode    | Output current and power limit have been reduced because of high temperature of the heat sink or internal ambient temperature sensor.   |
| AC foldback mode             | Output current and power limit have been reduced because of low AC input voltage. This reduces the risk of tripping an AC breaker because of increased AC current draw as the AC voltage decreases. |
| Short circuit foldback mode  | Output current limit has been reduced because of a short circuit at the output.   |
| Internal fault foldback mode | Output current limit has been reduced because of an internal fault.   |

**Table E–Output current/power modes**

## 7.3 Factory ranges and defaults

The following table lists the rectifier settings/ranges/defaults. Values can be adjusted via the controller:

| Setting                   | Range (minimum to maximum)                        | Default |
|---------------------------|---|---------|
| Float (FL) voltage        | 48 – 58 V   | 54 V    |
| Equalize (EQ) voltage     | 50 – 58 V   | 55 V    |
| Battery Test (BT) voltage | 44 – 52 V   | 46 V    |
| Safe mode voltage         | 46 – 56 V   | 51.4 V  |
| OVP                       | 59 V, cannot be set below present system FL/EQ/BT | 57 V    |
| Current limit (CL)        | 23 – 100%   | 100%    |
| Power limit (PL)          | 0 – 100%  | 100%    |
| Module start delay        | 0 – 250 s   | 1 s     |
| System start delay        | 0 – 600 s   | 0 s     |
| Low voltage alarm (LVA)   | 42 – 52 V   | 44 V    |
| High voltage alarm (HVA)  | 52 – 59 V   | 55.5 V  |

| Setting              | Range (minimum to maximum) | Default |
|----------------------|----------------------------|---------|
| EQ timeout           | 1 – 2399 h                 | 30 h    |
| BT timeout           | 1 – 250 h                  | 8 h     |
| Soft start ramp-rate | Normal/Fast                | Normal  |
| CL/PL alarm          | Enable/Disable             | Enable  |
| Remote shutdown      | Enable/Disable             | Enable  |
| Ramp test            | Enable/Disable             | Enable  |

**Table F–CXPS 48-1.2-225 factory ranges and defaults**

## 8 Maintenance

This equipment requires regular maintenance. The maintenance must be done by qualified service personnel only.



**WARNING: HIGH VOLTAGE AND SHOCK HAZARD** Use extreme care when working inside the enclosure/shelf while the system is energized. Do not make contact with live components or parts.



Static electricity may damage circuit boards, including RAM chips. Always wear a grounded wrist strap when handling or installing circuit boards. Ensure redundant modules or batteries are used to eliminate the threat of service interruptions while performing maintenance on the system's alarms and control settings.

### 8.1 General maintenance schedule

| Description   | Interval   |
|---|------------|
| Clean ventilation openings                            | 1-6 months |
| Inspect all cable connections, re-torque if necessary | 1 year     |
| Verify alarm/control settings                         | 1 year     |
| Verify alarm relay operation                          | 1 year     |

### 8.2 Fan replacement

1. Shut off the unit and unlock the power module.
2. Slide the module 10 cm (4") out of the shelf and wait two minutes for the module capacitors to discharge.
3. Remove the bottom screw that secures the front panel to the module chassis.
4. Slide out the front panel.
5. Disconnect the fan power wires from the module.
6. Note the direction of the airflow and remove the fan from the front panel.
7. Install the replacement fan following the preceding steps in reverse order.

## 9 Warranty

Visit <http://www.alpha.ca/web2/services-and-support/warranty.html> for full warranty information.

### 9.1 Warranty

Alpha Technologies Ltd. warrants all equipment manufactured by it to be free from defects in parts and labor, for a period of two years from the date of shipment from the factory. The warranty provides for repairing, replacing or issuing credit (at Alpha's discretion) for any equipment manufactured by it and returned by the customer to the factory or other authorized location during the warranty period. There are limitations to this warranty coverage. The warranty does not provide to the customer or other parties any remedies other than the above. It does not provide coverage for any loss of profits, loss of use, costs for removal or installation of defective equipment, damages or consequential damages based upon equipment failure during or after the warranty period. No other obligations are expressed or implied. Warranty also does not cover damage or equipment failure due to cause(s) external to the unit including, but not limited to, environmental conditions, water damage, power surges or any other external influence.

The customer is responsible for all shipping and handling charges. Where products are covered under warranty Alpha will pay the cost of shipping the repaired or replacement unit back to the customer.

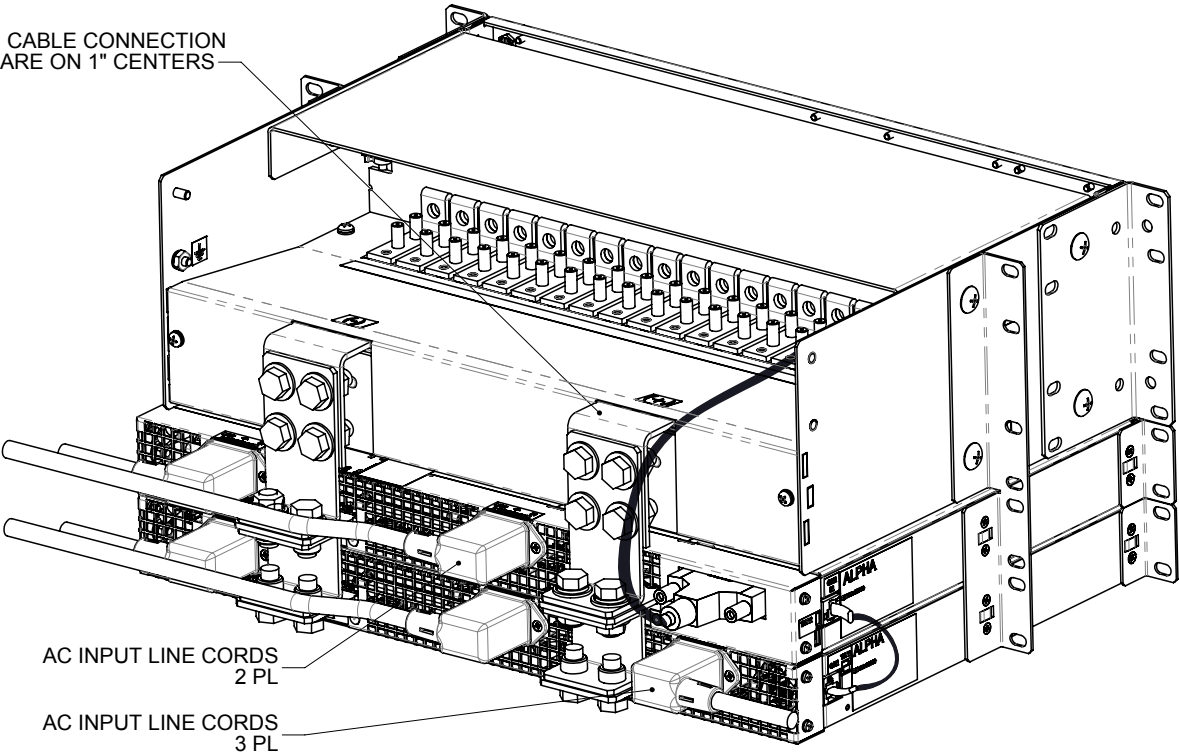
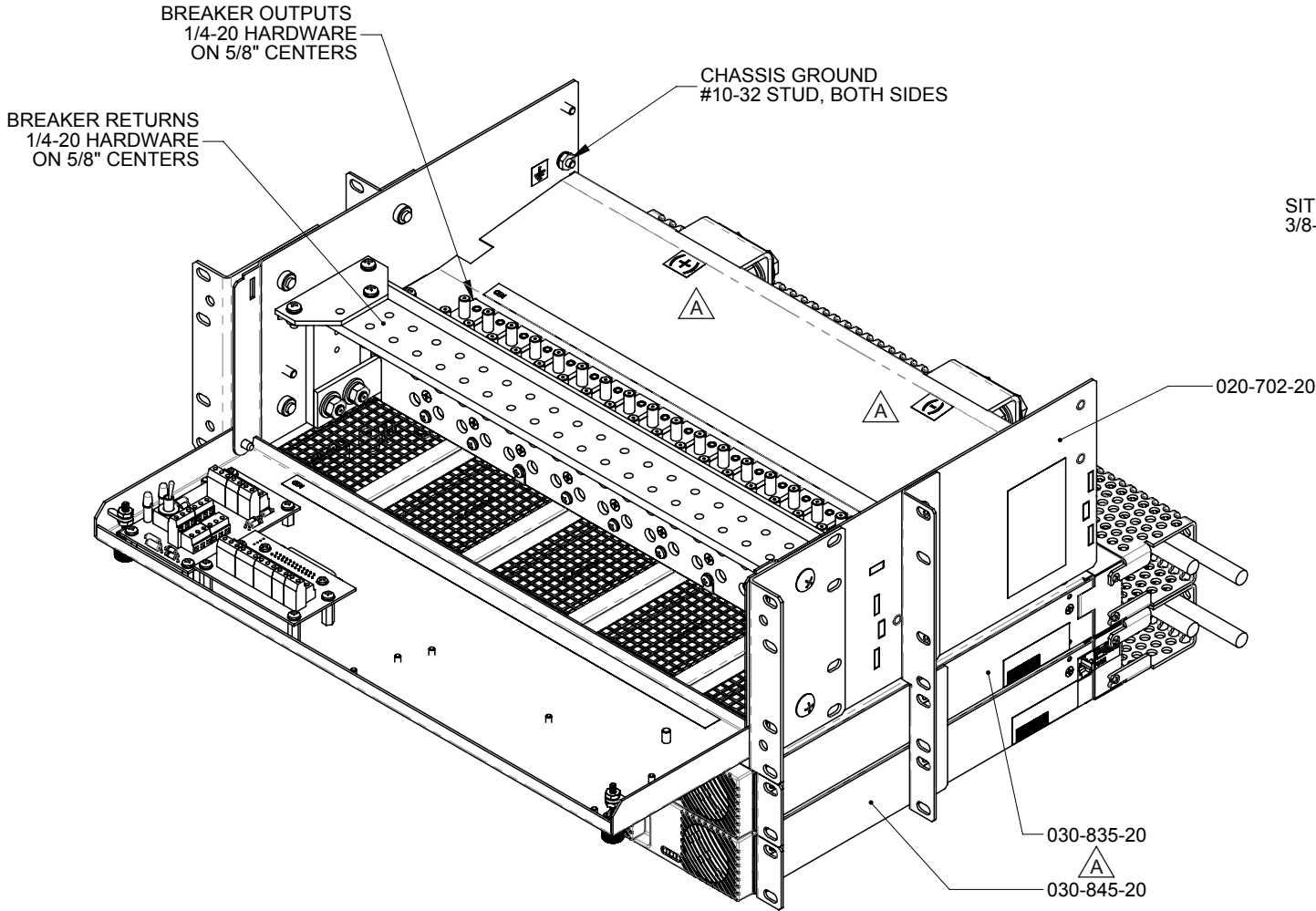


## 10 Alpha Conventions

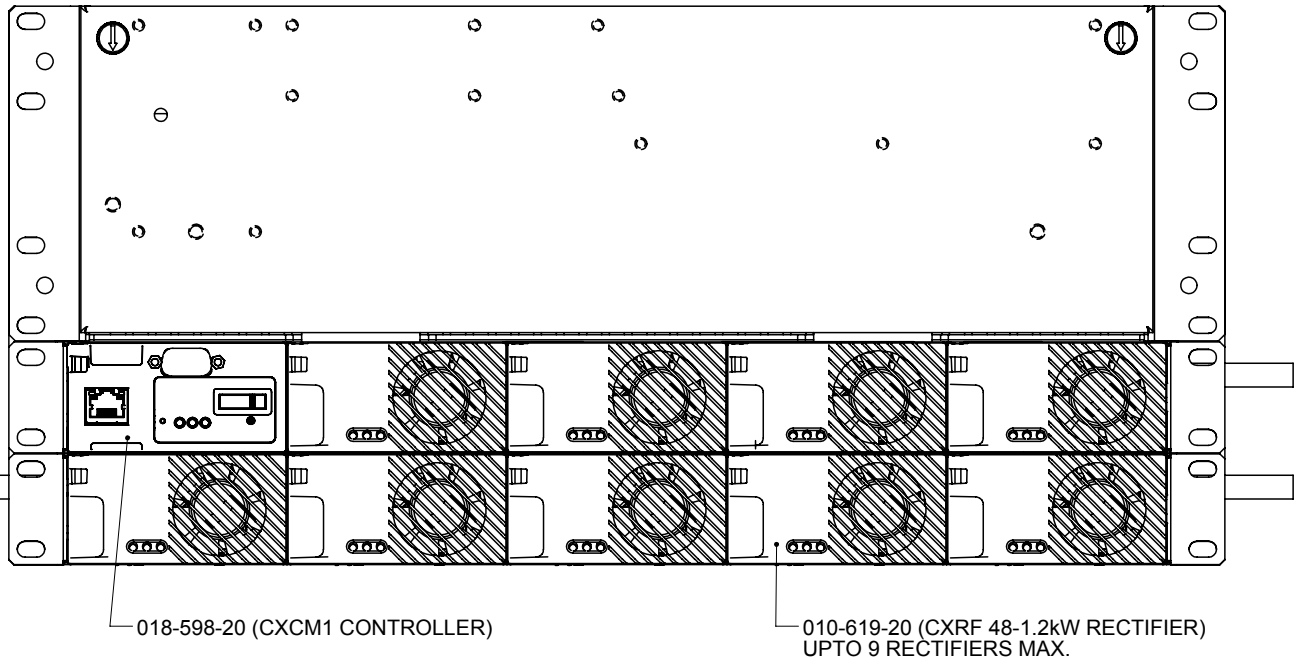
### 10.1 Acronyms



| Acronym | Definition   |
|---------|--|
| AC      | Alternating current  |
| ANSI    | American National Standards Institute  |
| AWG     | American wire gauge  |
| BTU     | British thermal unit   |
| CAN     | Controller area network  |
| CEC     | Canadian Electrical Code   |
| CMA     | Circular mil area  |
| CSA     | Canadian Standards Association   |
| CX      | Cordex™ series; e.g., CXC for <u>C</u> ordex <u>S</u> ystem <u>C</u> ontroller |
| DC      | Ground fault circuit interrupter   |
| DCP     | Distribution center plug-in  |
| EMC     | Electromagnetic compatibility  |
| EMI     | Electromagnetic interference   |
| ERM     | <u>E</u> lectromagnetic compatibility and radio spectrum matters               |
| ESD     | <u>E</u> lectrostatic <u>D</u> ischarge  |
| FCC     | Federal Communications Commission (for the USA)                                |
| HVSD    | <u>H</u> igh <u>v</u> oltage <u>s</u> hutdown                                  |
| IEC     | International Electrotechnical Commission                                      |
| IEEE    | Institute of Electrical and Electronics Engineers                              |
| IP      | Internet Protocol  |
| LED     | Light emitting diode   |
| LVD     | Low voltage disconnect   |
| LVBD    | Low voltage battery disconnect   |
| LVL D   | Low voltage load disconnect  |
| MIL     | One thousandth of an inch; used in expressing wire cross sectional area        |
| MOV     | Metal oxide varistor   |
| MTBF    | Mean time between failures   |
| NC      | Normally closed  |
| NEC     | National Electrical Code (for the USA)   |
| NO      | Normally open  |
| OSHA    | Occupational Safety & Health Administration                                    |
| OVP     | Over voltage protection  |
| RAM     | Random access memory   |
| RU      | Rack unit (1.75")  |
| TCP/IP  | Transmission control protocol / internet protocol                              |
| UL      | Underwriters Laboratories  |
| VRLA    | Valve regulated lead acid  |

| REVISIONS |  |           |      |      |       |
|-----------|--|-----------|------|------|-------|
| REV.      | DESCRIPTION  | DATE      | DRWN | CHKD | APPRD |
| A         | CORRECT POLARITY LABEL;<br>SWAP RECTIFIER SHELVES;<br>UPDATE TEMPLATE; REFER<br>TO ECO-10718 | 3/22/2011 | HW   | ME   | ME    |



NOTE: AC LINE CORDS NOT INCLUDED WITH POWER SYSTEM



|  |  |   |  |  |  |         |  |  |  |            |  |                       |  |          |  |
|--|--|---|--|--|--|---------|--|--|--|------------|--|-----------------------|--|----------|--|
| UNLESS OTHERWISE SPECIFIED<br>DIM ARE IN INCHES [mm].<br>X.X [X] ±0.040 [±1]<br>X.XX [X.X] ±0.020 [±0.5]<br>X.XXX [X.XX] ±0.010 [±0.25]<br>ANGULAR: ±1°<br>INTERPRET DIM AND TOL PER<br>ASME Y14.5M-1994 |  | THESE DESIGNS AND SPECIFICATIONS ARE<br>CONFIDENTIAL, REMAIN THE PROPERTY OF<br>ALPHA TECHNOLOGIES LTD., AND SHALL NOT BE<br>COPIED OR USED WITHOUT ITS WRITTEN CONSENT |  | <br>ALPHA TECHNOLOGIES™ |  |         |  |  |  |            |  |                       |  |          |  |
| THIRD ANGLE PROJECTION   |  | APPROVALS   |  |  |  | DATE    |  |  |  |            |  |                       |  |          |  |
|   |  | DRAWN   |  | SY   |  | 2009-09 |  | TITLE: CUSTOMER CONNECTION,<br>CXPS 48-1.2-225 A |  |            |  |                       |  |          |  |
|  |  | CHECKED   |  | SY   |  | 2009-09 |  |  |  |            |  |                       |  |          |  |
|  |  | DESIGN  |  | WH   |  | 2009-10 |  |  |  |            |  |                       |  |          |  |
|  |  | APPROVED  |  | MC   |  | 2009-10 |  | SIZE<br>B  |  | TYPE<br>D2 |  | DWG NO.<br>053-691-08 |  | REV<br>A |  |
| ISSUE DATE   |  |   |  |  |  |         |  | SCALE 1:1  |  |            |  | SHEET 1 OF 2          |  |          |  |

USED INTERNALLY

020-702-20 PCB DETAILS

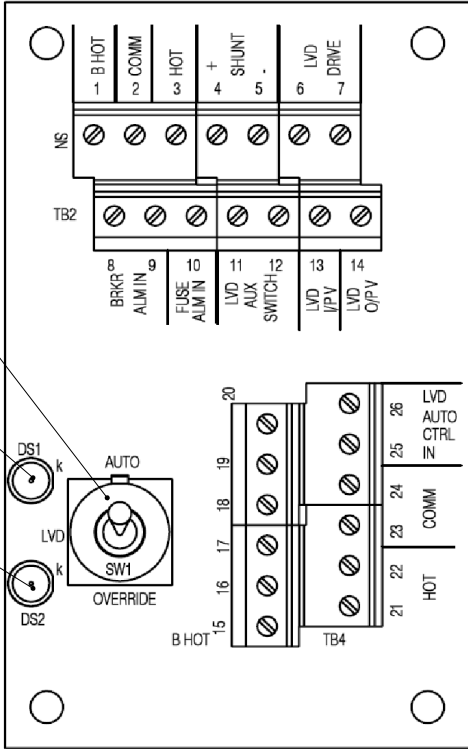
EXTERNAL VOLTAGE  
SIGNAL INPUT

(3) FORM C RELAY ALARM  
CUSTOMER CONNECTIONS

LVD OVERRIDE  
SWTICH

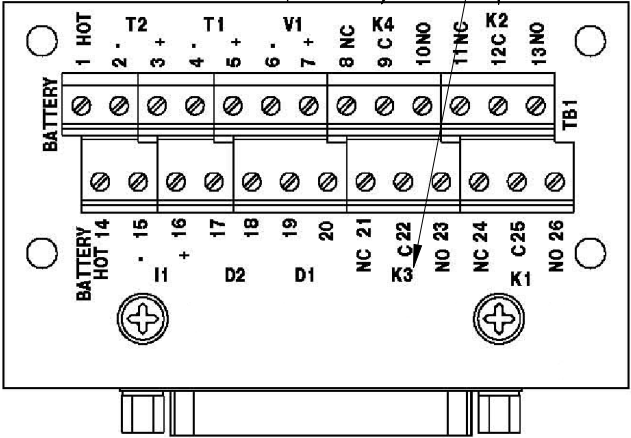
GREEN LVD AUTO  
CONTROL LED

YELLOW LVD  
OVERRIDE LED



USED INTERNALLY

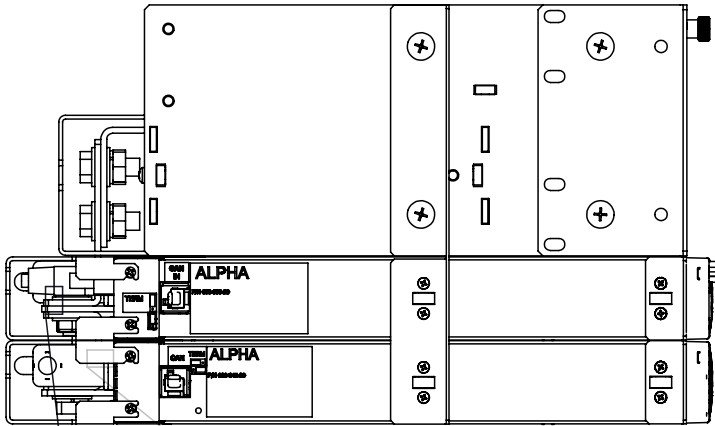
LIST 2 - LVD OVERRIDE / DISTRIBUTION ALARM PCB



(NOTE: ALL OTHER INPUTS  
USED INTERNALLY)

LIST 74 - CXCI / CXCM1 INTERFACE PCB

CAN TERMINATION SETTINGS

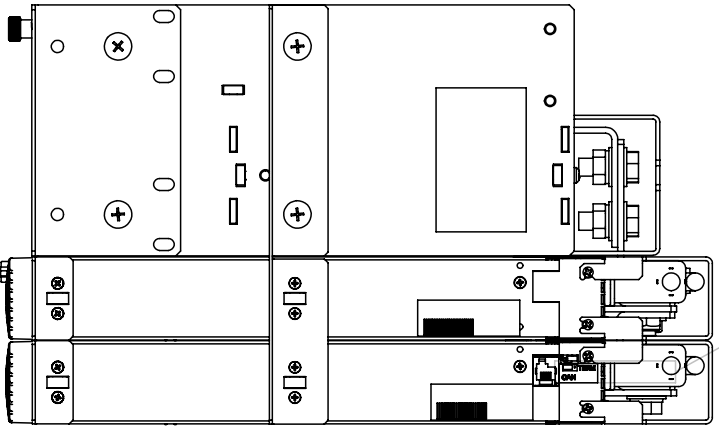


CAN  
TERMINATION

OPEN

CAN  
TERMINATION

OPEN

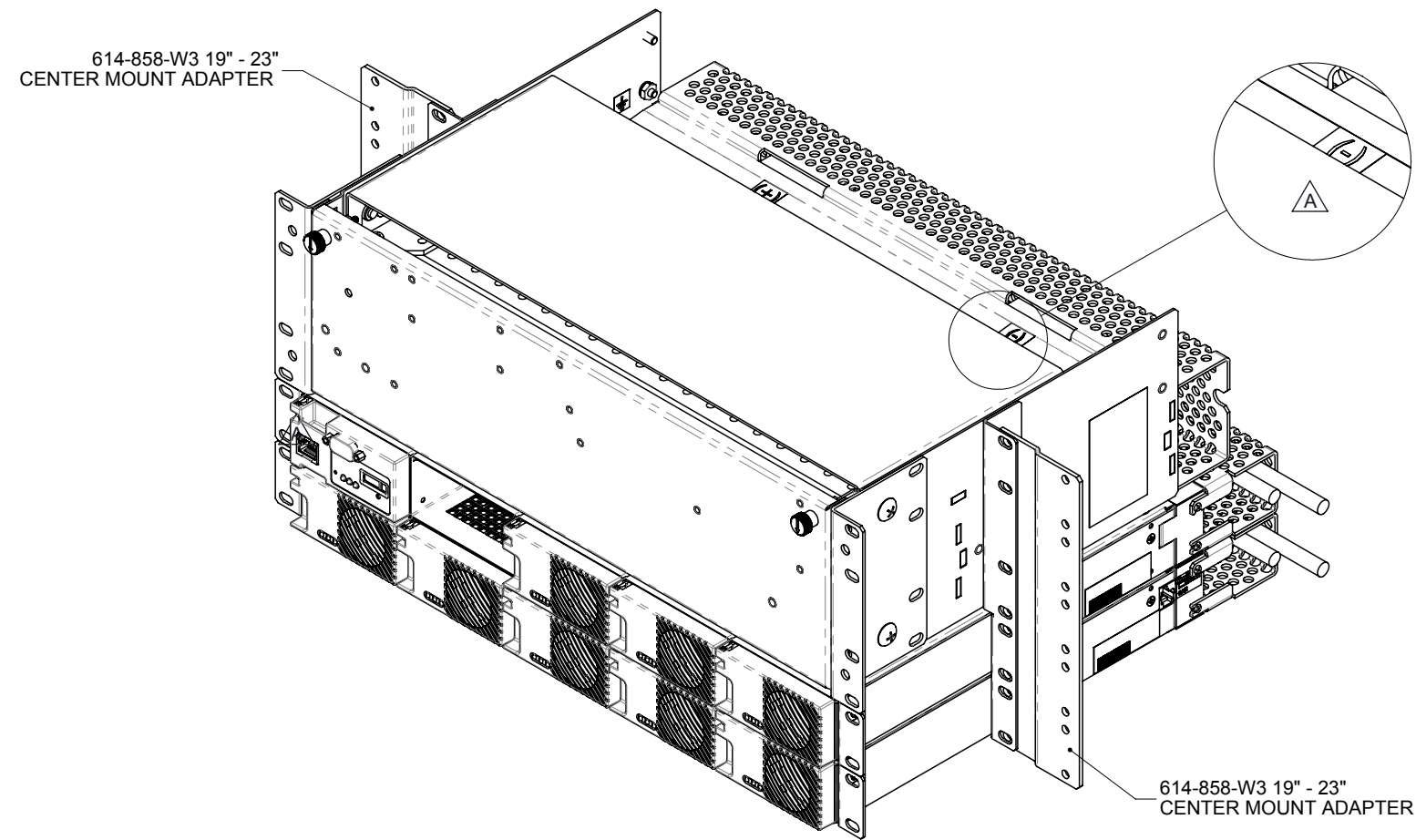
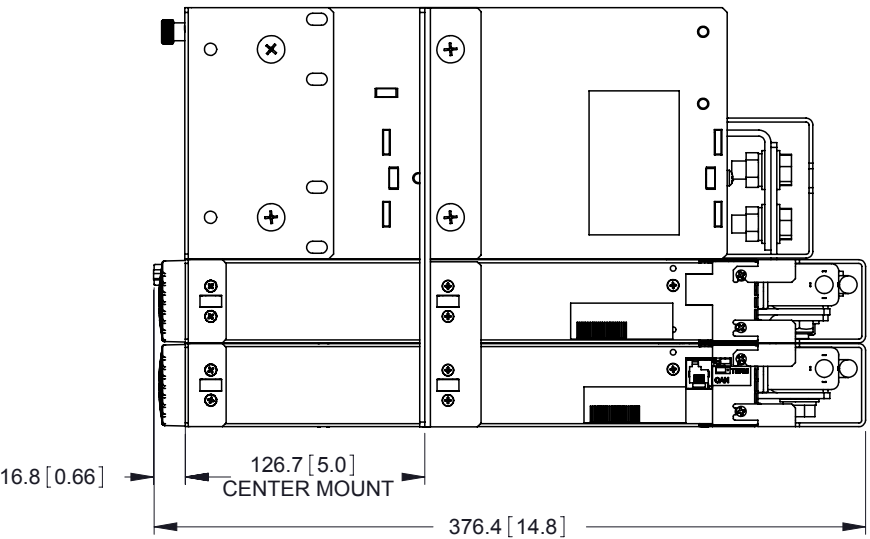
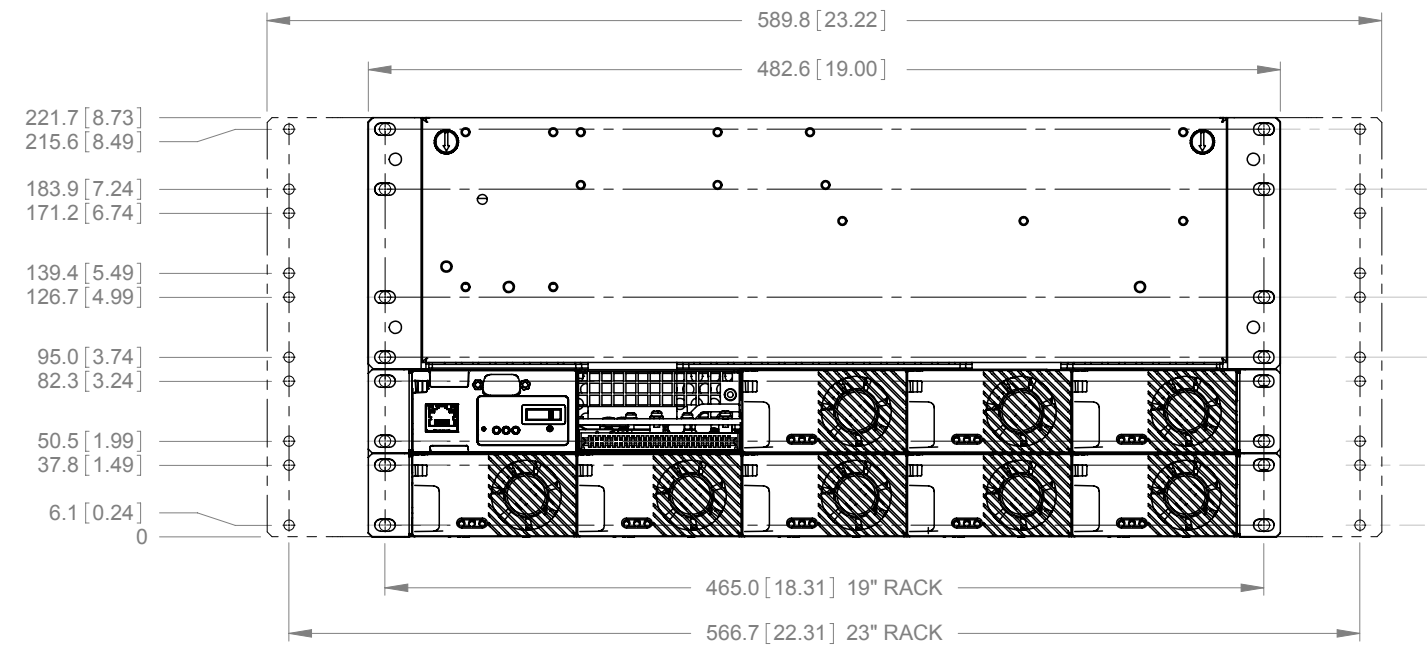


CAN  
TERMINATION

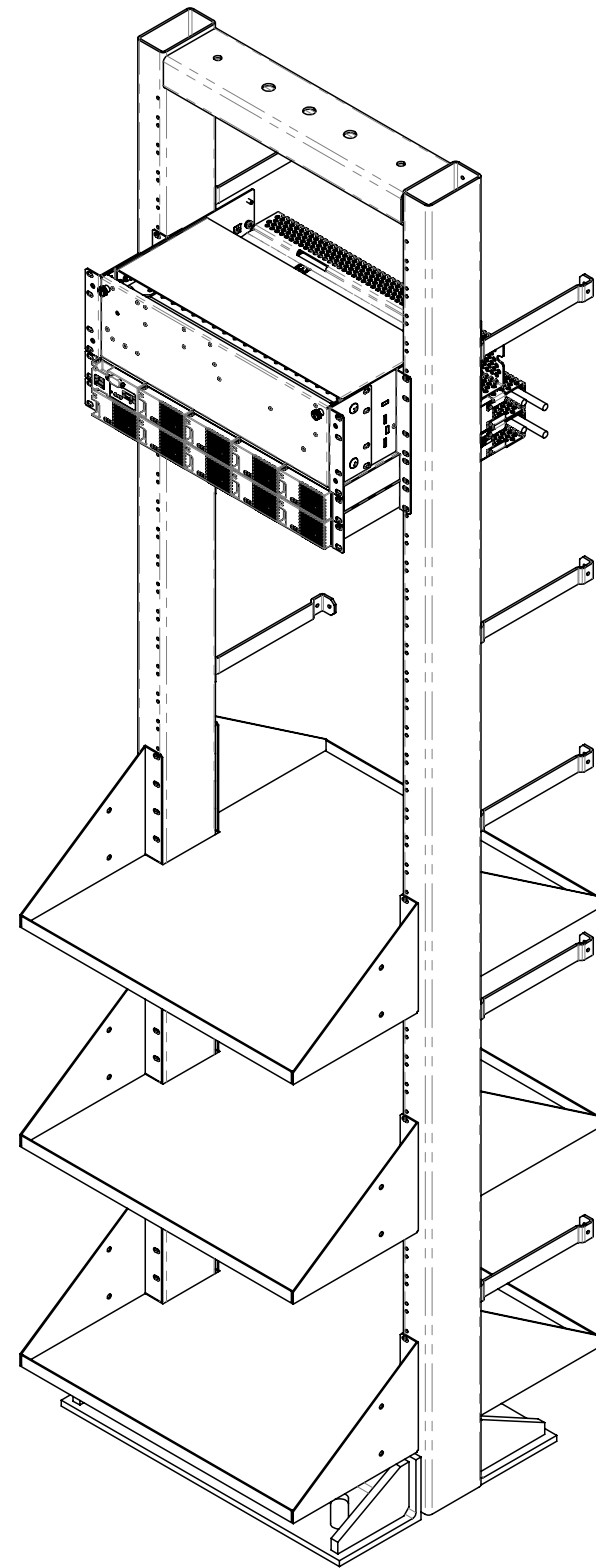
CLOSE

|  |  |   |  |           |  |         |  |  |  |
|--|--|---|--|-----------|--|---------|--|--|--|
| UNLESS OTHERWISE SPECIFIED<br>DIM ARE IN INCHES [mm].<br>X.X [X] ±0.040 [±1]<br>X.XX [X.X] ±0.020 [±0.5]<br>X.XXX [X.XX] ±0.010 [±0.25]<br>ANGULAR: ±1°<br>INTERPRET DIM AND TOL PER<br>ASME Y14.5M-1994 |  | THESE DESIGNS AND SPECIFICATIONS ARE<br>CONFIDENTIAL, REMAIN THE PROPERTY OF<br>ALPHA TECHNOLOGIES LTD., AND SHALL NOT BE<br>COPIED OR USED WITHOUT ITS WRITTEN CONSENT |  | APPROVALS |  | DATE    |  | TITLE: CUSTOMER CONNECTION,<br>CXPS 48-1.2-225 A |  |
| THIRD ANGLE PROJECTION   |  | DRAWN   |  | SY        |  | 2009-09 |  | SIZE B   |  |
|  |  | CHECKED   |  | SY        |  | 2009-09 |  | TYPE D2  |  |
|  |  | DESIGN  |  | WH        |  | 2009-10 |  | DWG NO. 053-691-08                               |  |
|  |  | APPROVED  |  | MC        |  | 2009-10 |  | REV A  |  |
|  |  | ISSUE DATE  |  |           |  |         |  | SCALE 1:1  |  |
|  |  |   |  |           |  |         |  | SHEET 2 OF 2                                     |  |

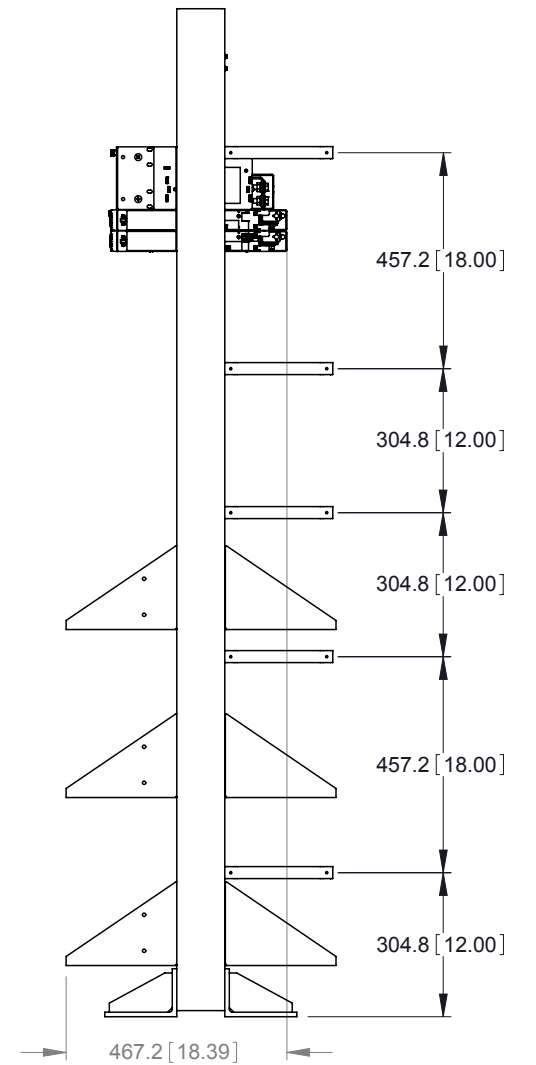
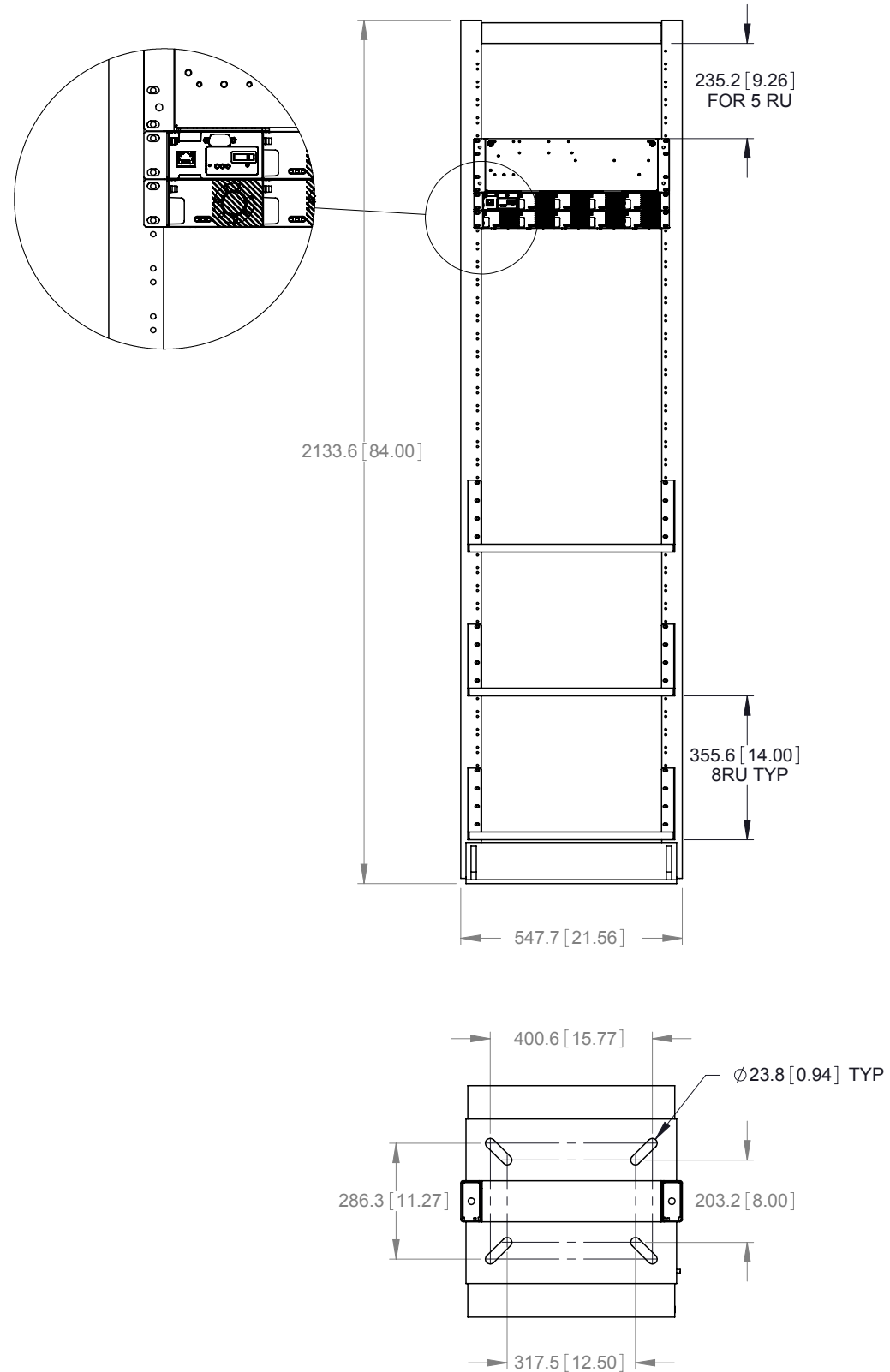
| REVISIONS |   |           |      |       |        |
|-----------|---|-----------|------|-------|--------|
| REV.      | DESCRIPTION   | DATE      | DRWN | CHKED | APPR'D |
| A         | CORRECT POLARITY LABELS;<br>SWAP RECTIFIER SHELVES;<br>UPDATE TEMPLATE; REFER<br>TO ECO-10718 | 3/22/2011 | HW   | ME    | ME     |





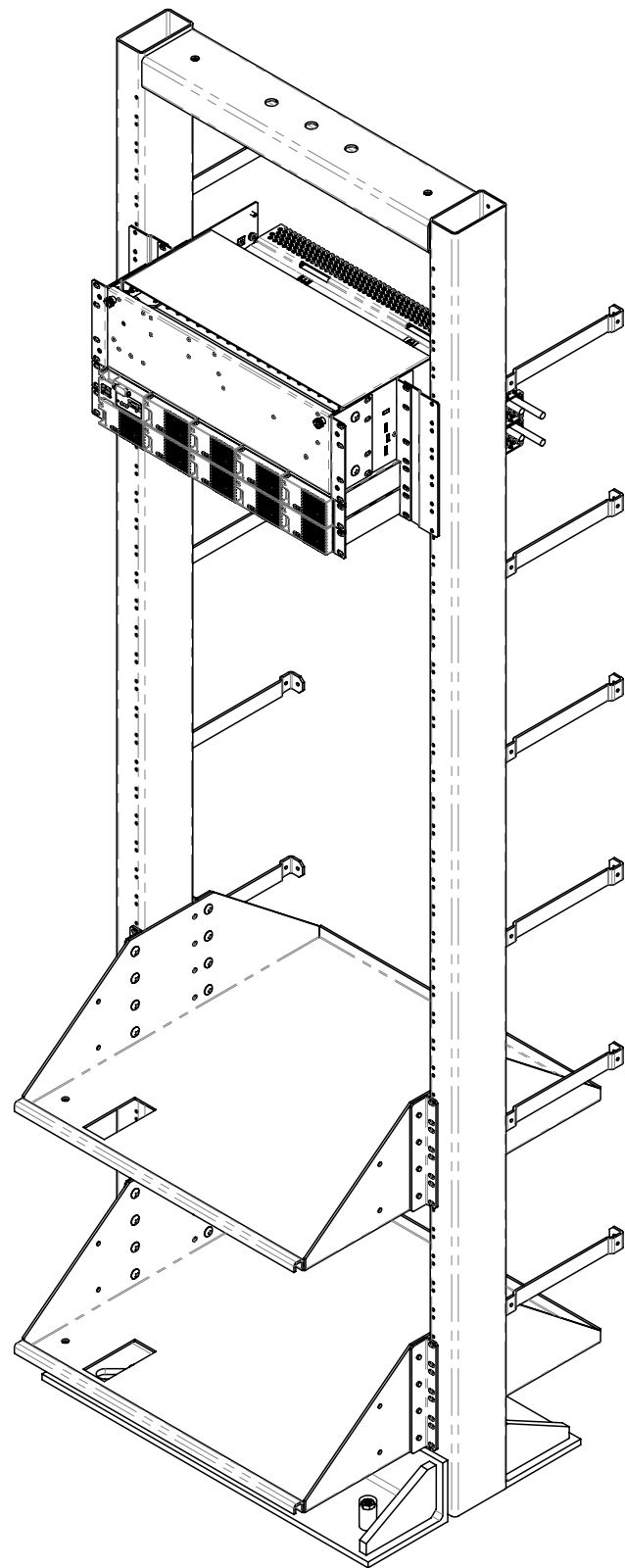
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| THIRD ANGLE PROJECTION   |  |  | APPROVALS   |    |         |
|  |  |  | DRAWN   | SY | 2009-09 |
|  |  |  | CHECKED   | SY | 2009-09 |
|  |  |  | DESIGN  | WH | 2009-10 |
|  |  |  | APPROVED  | MC | 2009-10 |
|  |  |  | ISSUE DATE  |    |         |
|  |  |  | SCALE 1:1   |    |         |
|  |  |  | SHEET 1 OF 3  |    |         |



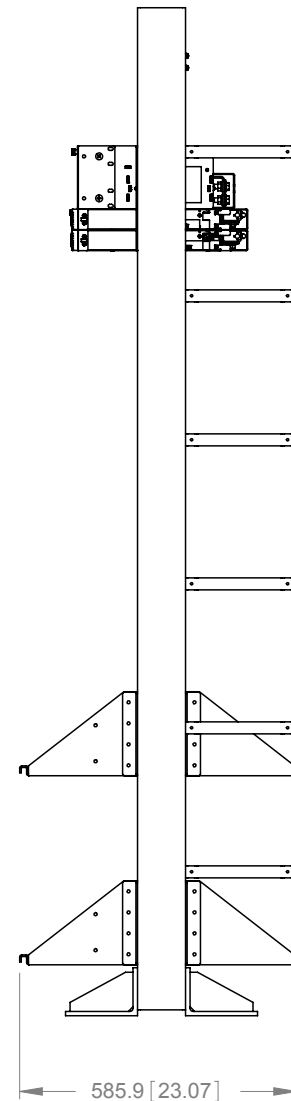
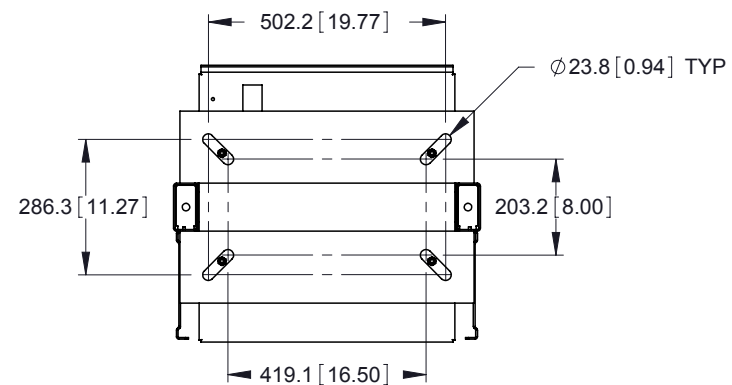
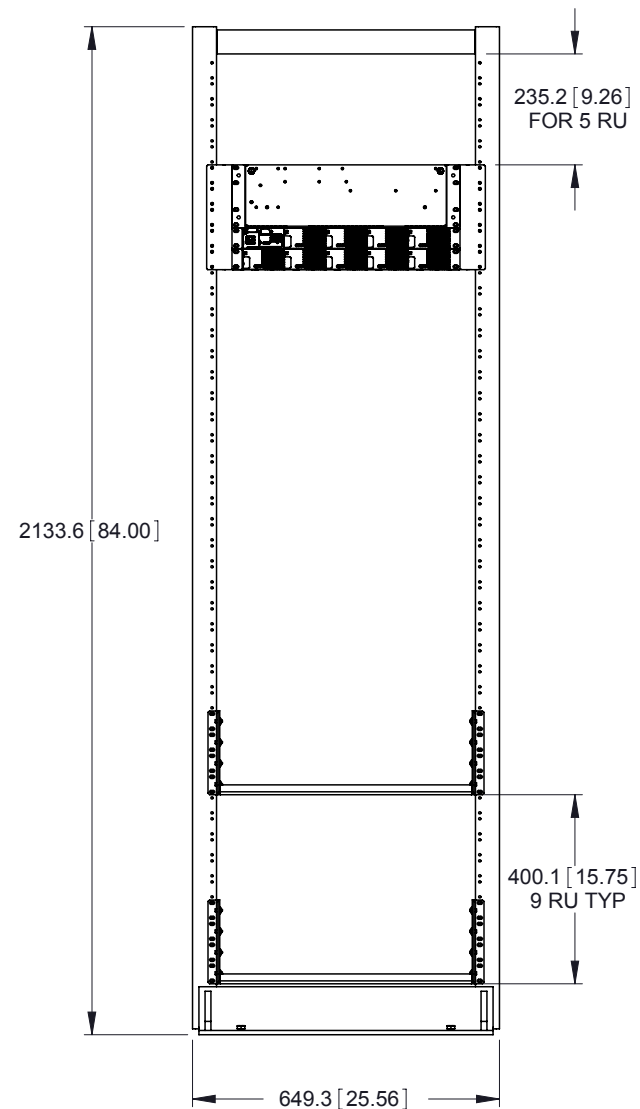
CXPS 48-1.2-225 A  
SYSTEM INSTALLED IN 19", 7ft Z4 RACK  
WITH 3 x BATTERY TRAYS  
(PRE-WIRED FOR 3 x 48V VRLA STRINGS)  
053-691-20-031 SHOWN

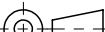



|  |  |   |    |   |  |  |            |                           |          |
|--|--|---|----|---|--|--|------------|---------------------------|----------|
| UNLESS OTHERWISE SPECIFIED<br>DIM ARE IN INCHES [mm].<br>X.X [X] ±0.040 [±1]<br>X.XX [X.X] ±0.020 [±0.5]<br>X.XXX [X.XX] ±0.010 [±0.25]<br>ANGULAR: ±1°<br>INTERPRET DIM AND TOL PER<br>ASME Y14.5M-1994 |  | THESE DESIGNS AND SPECIFICATIONS ARE<br>CONFIDENTIAL, REMAIN THE PROPERTY OF<br>ALPHA TECHNOLOGIES LTD., AND SHALL NOT BE<br>COPIED OR USED WITHOUT ITS WRITTEN CONSENT |    |  |  |  |            |                           |          |
| THIRD ANGLE PROJECTION   |  | APPROVALS   |    | DATE  |  | TITLE: OUTLINE DRAWING, ASSM,<br>CXPS 48-1.2-225 A |            |                           |          |
|   |  | DRAWN   | SY | 2009-09   |  | SIZE<br>B  | TYPE<br>D2 | DWG NO.<br><br>053-691-06 | REV<br>A |
|  |  | CHECKED   | SY | 2009-09   |  |  |            |                           |          |
|  |  | DESIGN  | WH | 2009-10   |  | SCALE 1:1  |            |                           |          |
|  |  | APPROVED  | MC | 2009-10   |  |  |            |                           |          |
|  |  | ISSUE DATE  |    |   |  | SHEET  |            | 2 OF 3                    |          |



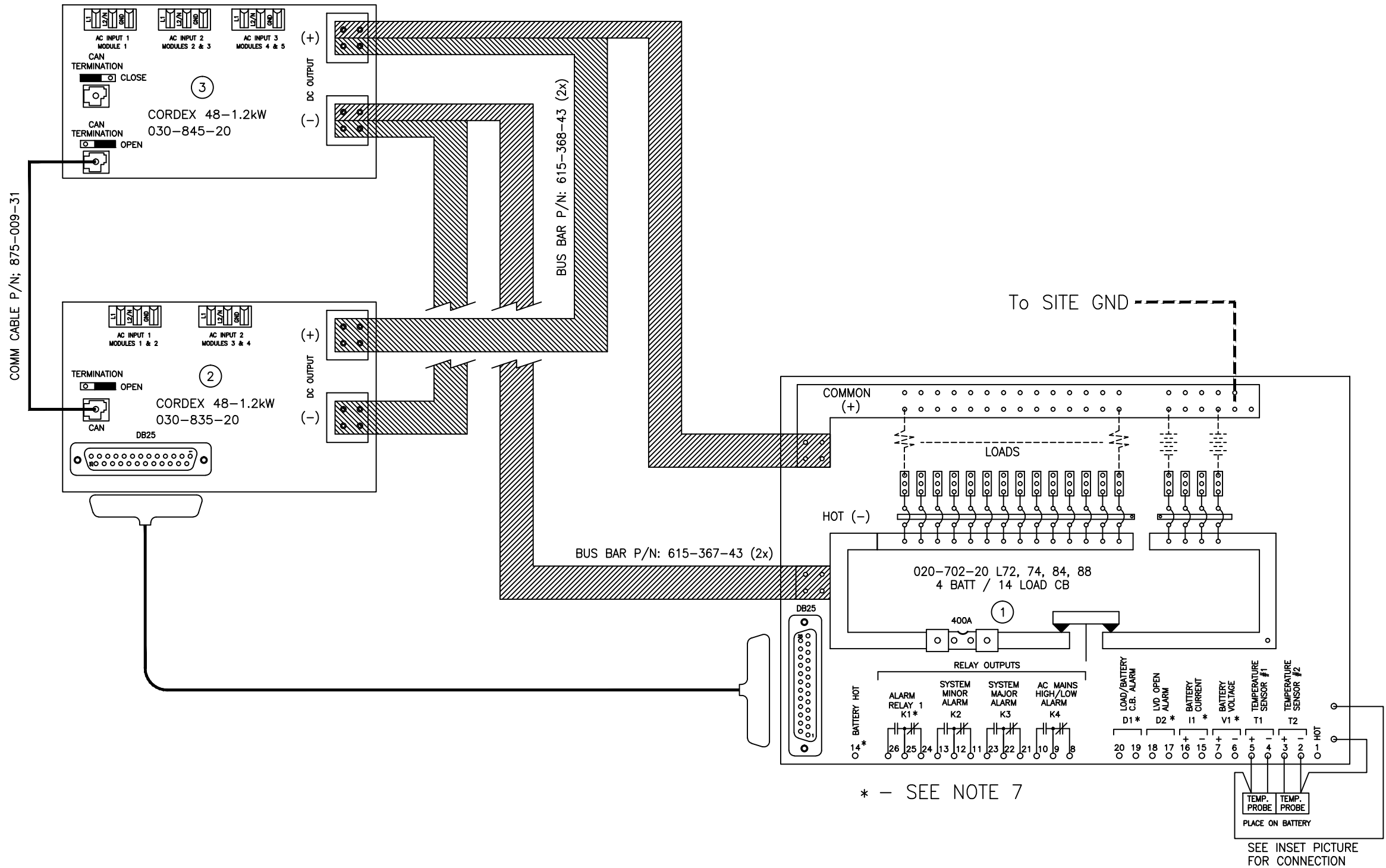
CXPS 48-1.2-225 A  
SYSTEM INSTALLED IN 23", 7ft Z4 RACK  
WITH 2 x BATTERY TRAYS  
(PRE-WIRED FOR 2 x 48V VRLA STRINGS)  
053-691-20-040 SHOWN



|   |    |   |    |           |            |   |            |              |          |  |  |
|---|----|---|----|-----------|------------|---|------------|--------------|----------|--|--|
| <div>UNLESS OTHERWISE SPECIFIED<br/>DIM ARE IN INCHES [mm].<br/>X.X [X] ±0.040 [±1]<br/>X.XX [X.X] ±0.020 [±0.5]<br/>X.XXX [X.XX] ±0.010 [±0.25]<br/>ANGULAR: ±1°<br/>INTERPRET DIM AND TOL PER<br/>ASME Y14.5M-1994</div> <div>THIRD ANGLE PROJECTION</div> <div></div> |    | <div>THESE DESIGNS AND SPECIFICATIONS ARE<br/>CONFIDENTIAL, REMAIN THE PROPERTY OF<br/>ALPHA TECHNOLOGIES LTD., AND SHALL NOT BE<br/>COPIED OR USED WITHOUT ITS WRITTEN CONSENT</div> |    |           |            | <div>ALPHA TECHNOLOGIES™</div> |            |              |          |  |  |
|   |    |   |    |           |            |   |            |              |          |  |  |
|   |    | APPROVALS   |    | DATE      |            | TITLE: OUTLINE DRAWING, ASSM,<br>CXPS 48-1.2-225 A  |            |              |          |  |  |
|   |    | DRAWN   | SY | 2009-09   |            |   |            |              |          |  |  |
|   |    | CHECKED   | SY | 2009-09   |            |   |            |              |          |  |  |
| DESIGN  | WH | 2009-10   |    | SIZE<br>B | TYPE<br>D2 | DWG NO.   | 053-691-06 |              | REV<br>A |  |  |
| APPROVED  | MC | 2009-10   |    |           |            |   |            |              |          |  |  |
| ISSUE DATE  |    |   |    | SCALE 1:1 |            |   |            | SHEET 3 OF 3 |          |  |  |

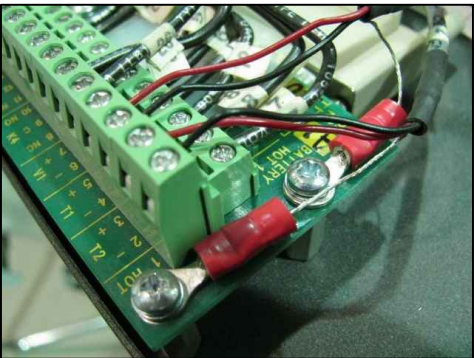


| REVISIONS |   |       |      |
|-----------|---|-------|------|
| LTR       | DESCRIPTION                                 | DATE  | APPD |
| A         | Title Changed.                              | 10/02 | ES   |
| B         | Temp Probe Gnd wiring added, per ECN 10718. | 11/04 | ESS  |



NOTES:

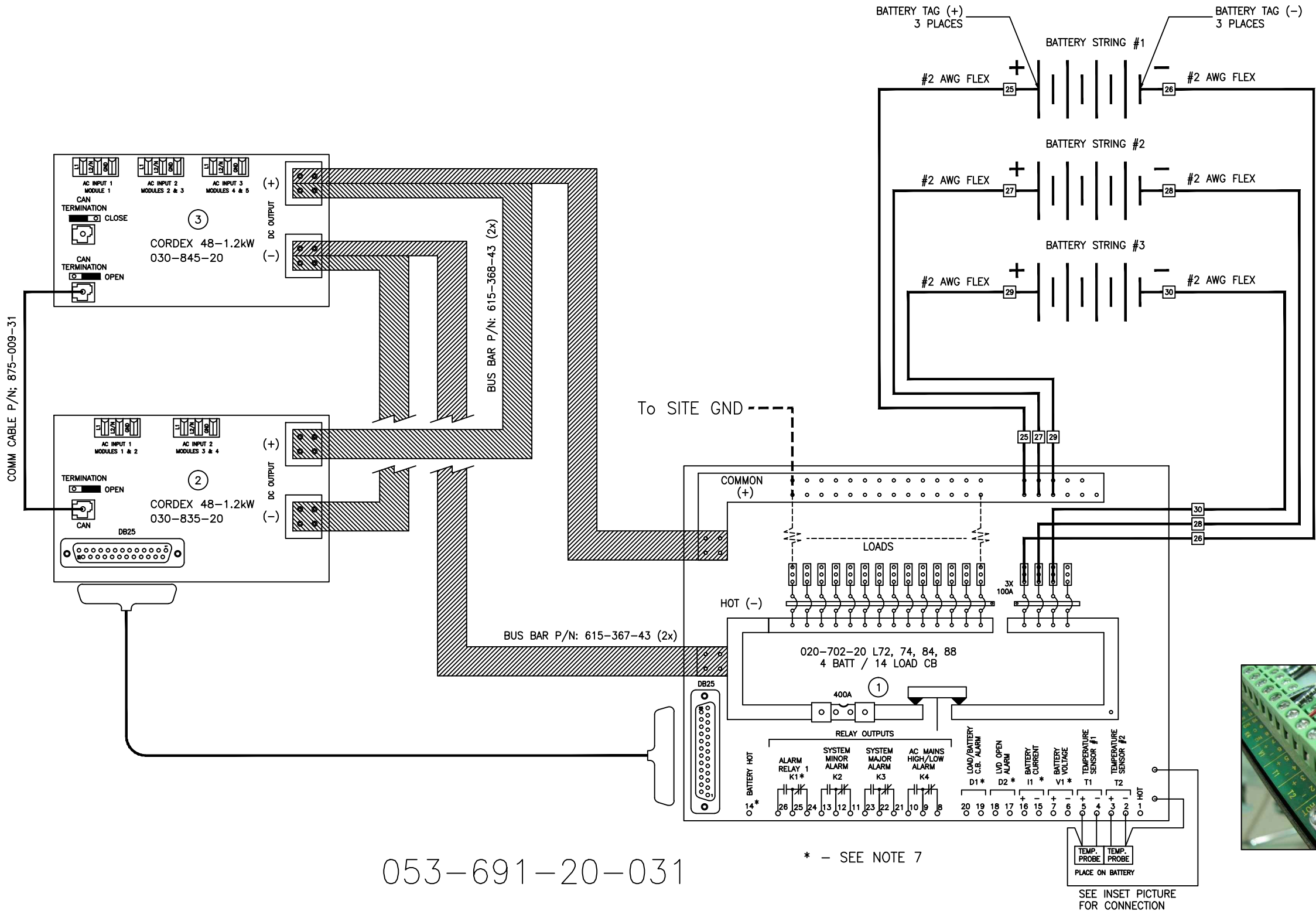
- 1) FOR CONTINUOUS OPERATION, IT IS RECOMMENDED THAT SHUNTS ARE NOT RUN AT MORE THAN 80% THE RATED CURRENT UNDER NORMAL CONDITIONS.
- 2) DASHED LINES DENOTE CUSTOMER WIRING.
- 3) ALL WIRES ARE #18AWG EXCEPT AS NOTED.
- 4) NUMBERS IN BUBBLES REFER TO ITEM NUMBERS ON BILL OF MATERIALS.
- 5) "□" REFERS TO WIRE TAG NUMBERS ON WIRES.
- 6) WIRE TAGS #1 - #24 WERE USED IN UDC's INTERNAL WIRING. REFER TO 020-702-05 SCHEMATICS.
- 7) K1, V1, I1, D1 & D2 ARE WIRED INTERNALLY AND UNAVAILABLE FOR EXTERNAL USE.



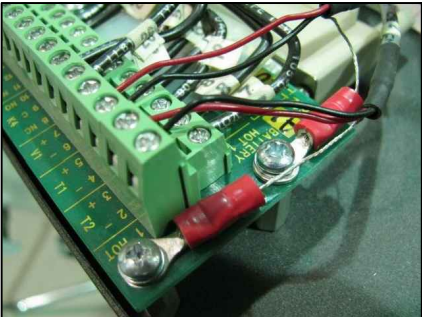
053-691-20-000

| LTR  | DESCRIPTION | QTY                      |
|--|-------------|--------------------------|
| FINISHED HOLE LEGEND   |             |                          |
|  |             |                          |
| THESE DESIGNS AND SPECIFICATIONS ARE THE PROPERTY OF ARGUS TECHNOLOGIES AND SHALL NOT BE COPIED OR USED FOR MANUFACTURING WITHOUT ITS WRITTEN CONSENT. |             |                          |
| DESIGN   | DD          | 10/01/19 MATERIAL        |
| DRAWN  | DD          | 10/01/19                 |
| CHECKED  | ES          | 10/01/29                 |
| APPROVED   | ES          | 10/01/29 FINISH          |
| TOLERANCES (UNLESS OTHERWISE NOTED)  |             |                          |
|  |             | SCALE N/A                |
| TITLE CXPS 48-1.2-225_A  |             |                          |
| ISSUE DATE   |             | SHEET 1 OF 3             |
| SIZE B   | TYPE A2     | DWG NO. 053-691-05 REV B |

| REVISIONS |             |      |      |
|-----------|-------------|------|------|
| LTR       | DESCRIPTION | DATE | APPD |



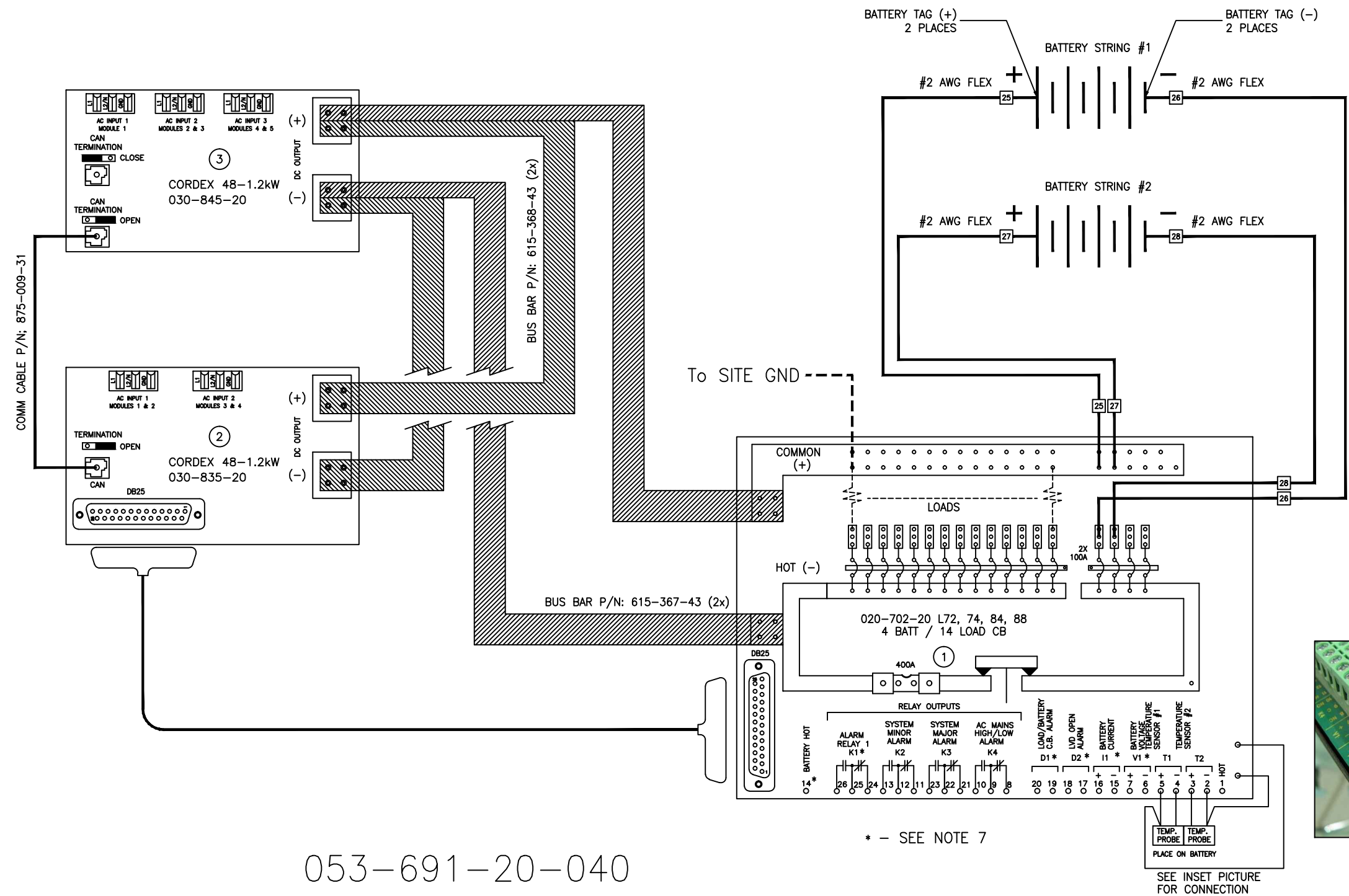
- NOTES:
- 1) FOR CONTINUOUS OPERATION, IT IS RECOMMENDED THAT SHUNTS ARE NOT RUN AT MORE THAN 80% THE RATED CURRENT UNDER NORMAL CONDITIONS.
  - 2) DASHED LINES DENOTE CUSTOMER WIRING.
  - 3) ALL WIRES ARE #18AWG EXCEPT AS NOTED.
  - 4) NUMBERS IN BUBBLES REFER TO ITEM NUMBERS ON BILL OF MATERIALS.
  - 5) "□" REFERS TO WIRE TAG NUMBERS ON WIRES.
  - 6) WIRE TAGS #1 - #24 WERE USED IN UDC's INTERNAL WIRING. REFER TO 020-702-05 SCHEMATICS.
  - 7) K1, V1, I1, D1 & D2 ARE WIRED INTERNALLY AND UNAVAILABLE FOR EXTERNAL USE.



| LTR  | DESCRIPTION     | QTY       |
|--|-----------------|-----------|
| FINISHED HOLE LEGEND   |                 |           |
|  |                 |           |
| THESE DESIGNS AND SPECIFICATIONS ARE THE PROPERTY OF ARGUS TECHNOLOGIES AND SHALL NOT BE COPIED OR USED FOR MANUFACTURING WITHOUT ITS WRITTEN CONSENT. |                 |           |
| DESIGN   | DD 10/01/19     | MATERIAL  |
| DRAWN  | DD 11/01/19     |           |
| CHECKED  |                 |           |
| APPROVED   |                 | FINISH    |
| TOLERANCES (UNLESS OTHERWISE NOTED)  |                 | SCALE N/A |
| TITLE CXPS 48-1.2-225_A  |                 |           |
| ISSUE DATE   | SHEET 2 OF 3    |           |
| SIZE TYPE DWG NO.  | B A2 053-691-05 | REV B     |

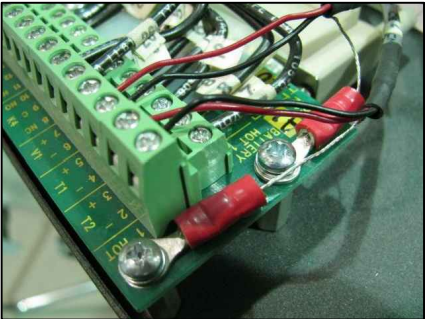


| REVISIONS |             |      |      |
|-----------|-------------|------|------|
| LTR       | DESCRIPTION | DATE | APPD |



NOTES:

- 1) FOR CONTINUOUS OPERATION, IT IS RECOMMENDED THAT SHUNTS ARE NOT RUN AT MORE THAN 80% THE RATED CURRENT UNDER NORMAL CONDITIONS.
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| LTR  | DESCRIPTION     | QTY       |
|--|-----------------|-----------|
| FINISHED HOLE LEGEND   |                 |           |
|  |                 |           |
| THESE DESIGNS AND SPECIFICATIONS ARE THE PROPERTY OF ARGUS TECHNOLOGIES AND SHALL NOT BE COPIED OR USED FOR MANUFACTURING WITHOUT ITS WRITTEN CONSENT. |                 |           |
| DESIGN   | DD              | 10/01/19  |
| DRAWN  | DD              | 10/01/19  |
| CHECKED  |                 |           |
| APPROVED   |                 |           |
| TOLERANCES (UNLESS OTHERWISE NOTED)  |                 | SCALE N/A |
| TITLE CXPS 48-1.2-225_A  |                 |           |
| ISSUE DATE   | SHEET 3 OF 3    |           |
| SIZE TYPE DWG NO.  | B A2 053-691-05 | REV B     |





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*Power*